



## Seiko 8222A,8223A,8229A Movement Parts (1)

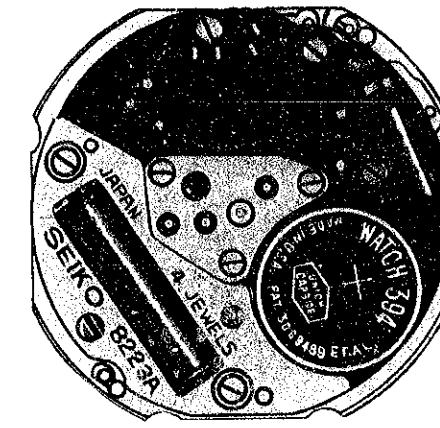
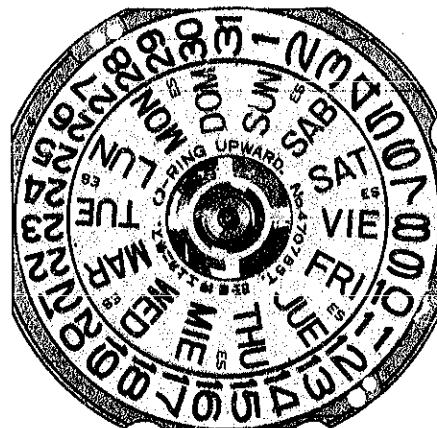
*Compiled by EmmyWatch - <https://www.emmywatch.com>*

# TECHNICAL GUIDE

**SEIKO**

**QUARTZ**

CAL. 8222A  
CAL. 8223A  
CAL. 8229A



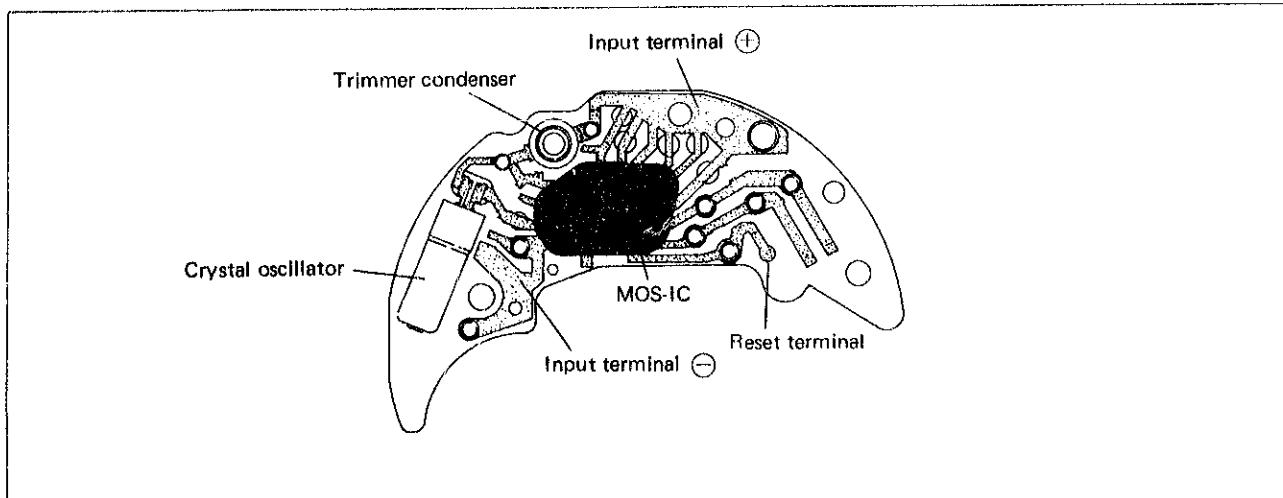
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## I. SPECIFICATIONS

Item	Cal. No.	8222A	8223A	8229A (10 atm. water resistant)							
Time indication	3-hand time indication (hour, minute and second)										
Additional mechanism	Date	Calendar (day and date)									
	Date setting (by turning the crown)	Bilingual changeover system for the day of the week									
	Instant day and date setting (by turning the crown)										
	Electronic circuit reset switch										
	Second setting device (stops at every second)										
Battery life indicator											
Loss/gain											
Loss/gain at normal temperature range Monthly rate : less than 15 seconds (Annual rate : less than 3 minutes)											
Outside diameter	$\phi 26.0 \text{ mm}$ (23.4 mm between 3 o'clock and 9 o'clock sides, 23.7 mm between 12 o'clock and 6 o'clock sides)										
Casing diameter	$\phi 24.0 \text{ mm}$										
Height	3.8 mm without battery										
Regulation system	Trimmer condenser										
Measuring gate by Quartz Tester	Any gate is available.										
Battery											
U.C.C. 394 or Maxell SR 936SW Battery life is approximately 5 years. Voltage: 1.55 V											
Jewels	4 jewels										

## II. STRUCTURE OF THE CIRCUIT BLOCK



## III. DISASSEMBLING, REASSEMBLING AND LUBRICATING

### ● Disassembling and reassembling

Disassembling procedures Figs.: ① ~ ③⑨  
Reassembling procedures Figs.: ③⑨ ~ ①

### ● Lubricating

Types of oil	Oil quantity
● Moebius A	○ Liberal
○ SEIKO Watch Oil S-6	○ Extremely small
✗ Never lubricate the portions.	

### ● After-sale servicing instruments and materials

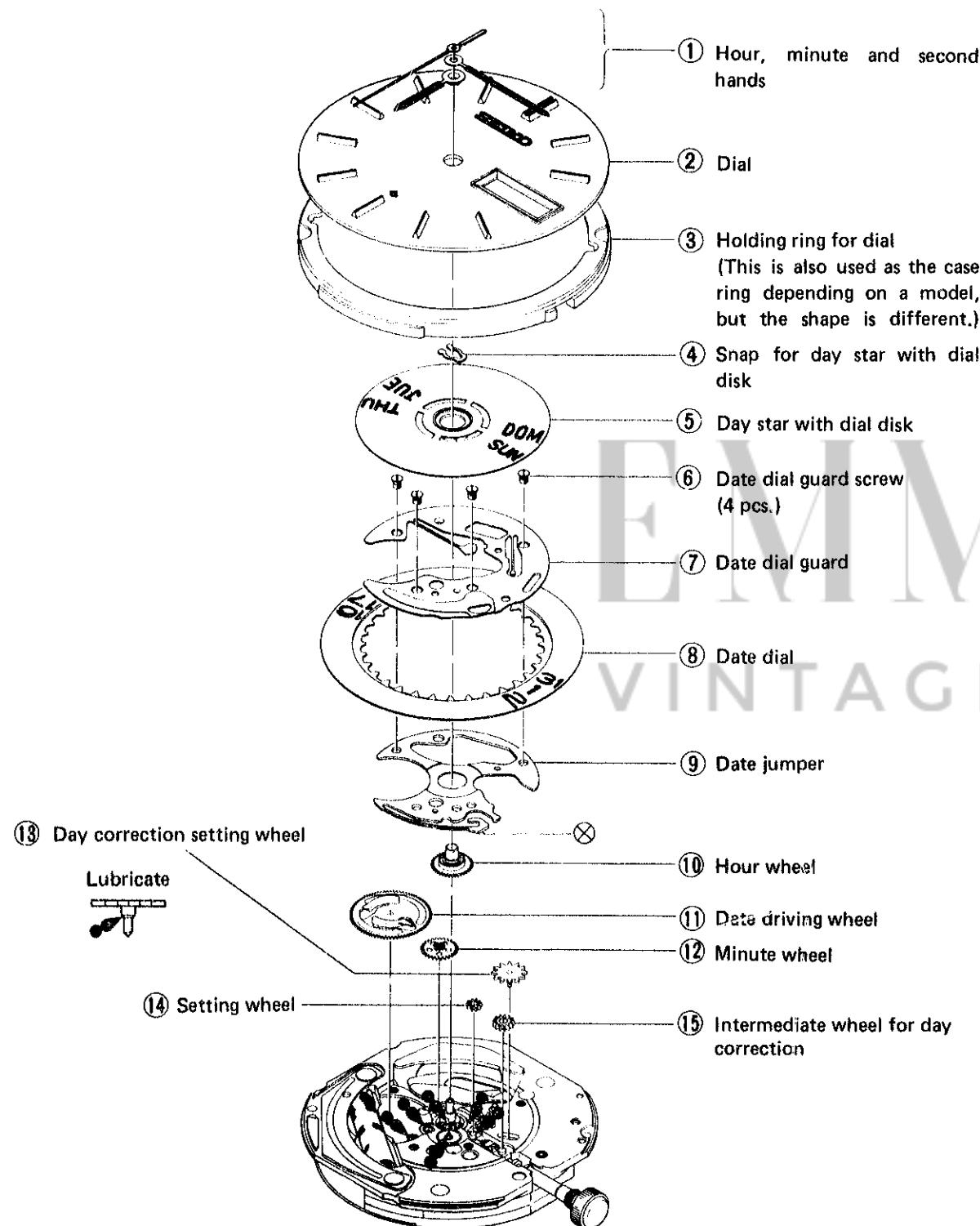
Use the movement holder S-667 or S-680 for Cal. 56 series.

### ● The following two types of screws are used for Cal. 82 series.

Shape	Parts No.	Parts Name	Shape	Parts No.	Parts Name
	022 256	Center wheel bridge screw (1 pc.) Third wheel bridge screw (3 pcs.) Circuit block screw (2 pcs.) Anti-magnetic shield plate screw (2 pcs.) Setting lever spring screw (1 pc.)		022 744	Date dial guard screw (4 pcs.)

(1) Disassembling, reassembling and lubricating of the calendar mechanism and the dial side parts

Ex: Cal. 8223A



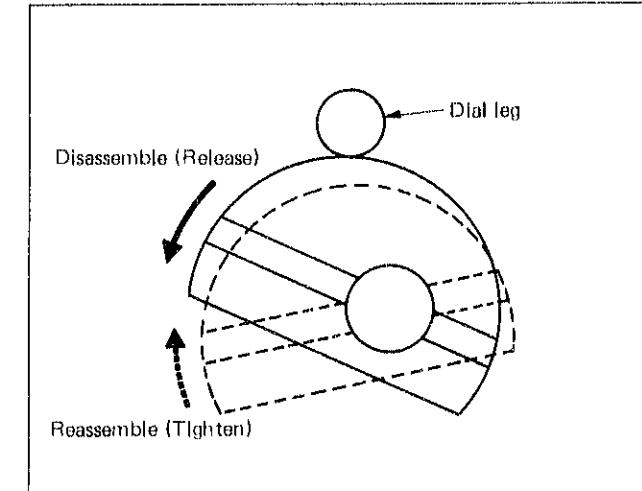
Remarks for disassembling and reassembling

① Hour, minute and second hands

- Pull out the crown to the second click, and disassemble and reassemble the hands.
- Be sure to set the second hand so that it comes just on the second scale.

② Dial

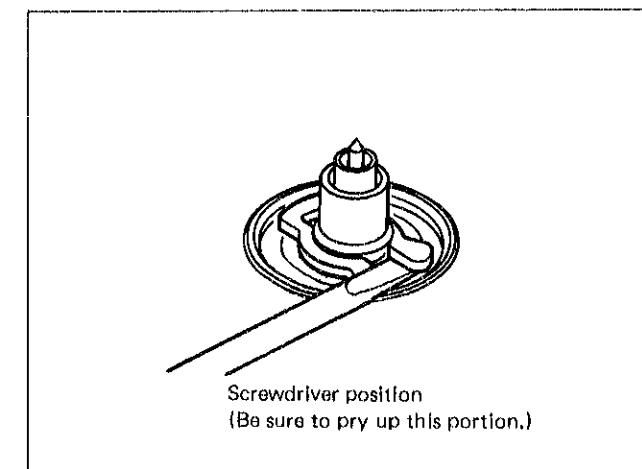
- Turn the eccentric dial pin as illustrated on the right, when the dial is disassembled or reassembled.
- When reassembling the eccentric dial pin, be sure to turn it so that it touches the dial leg.



④ Snap for day star with dial disk

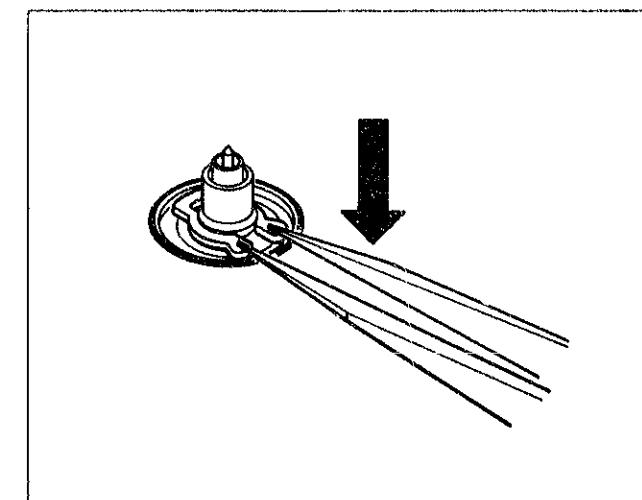
Remarks for disassembling

- Put the tip of a screwdriver as illustrated on the right and pry it up to remove the snap for day star with dial disk. Be careful not to bend the day star with dial disk and day star wheel, and not to scratch the hour wheel.

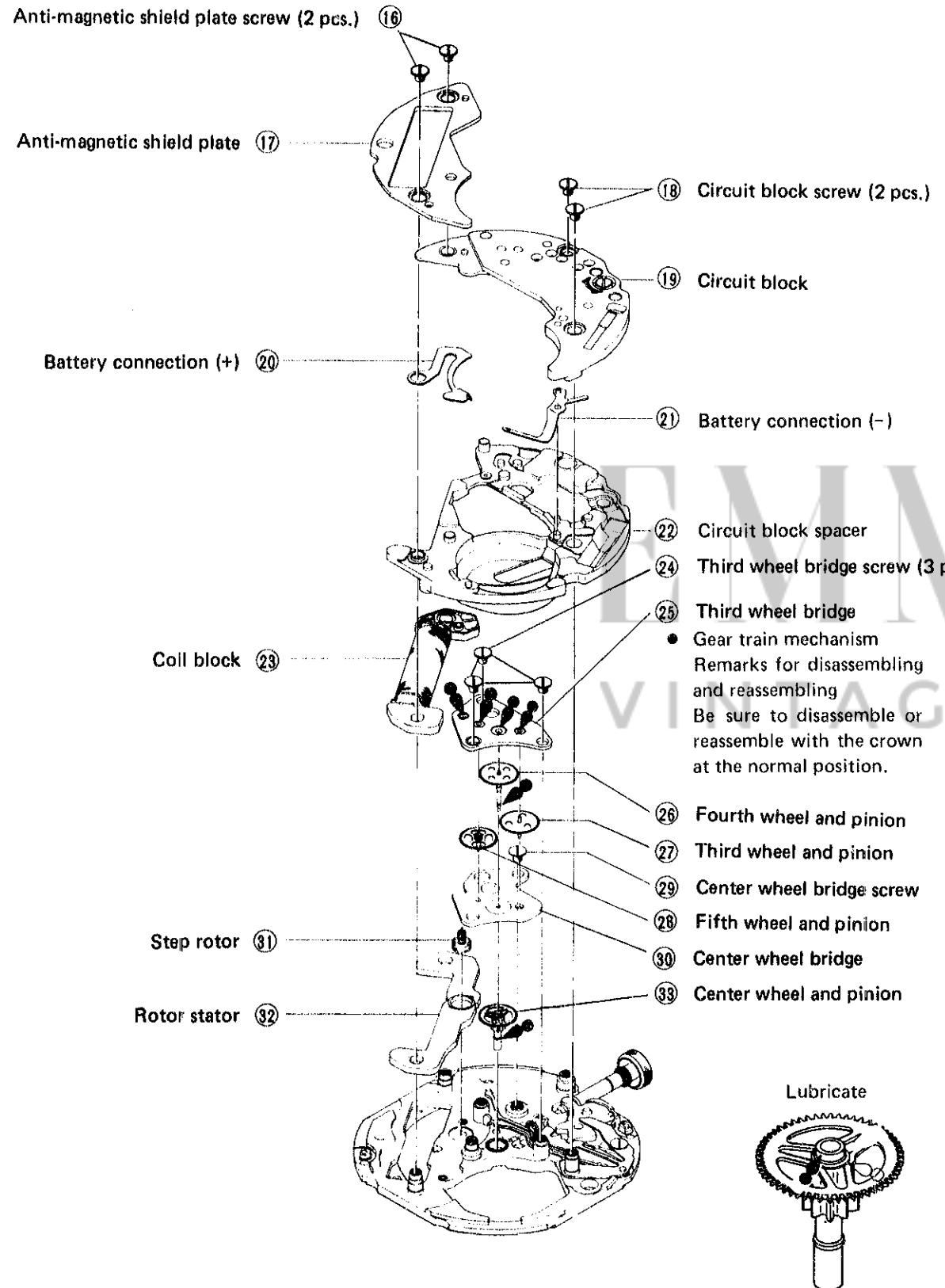


Remarks for reassembling

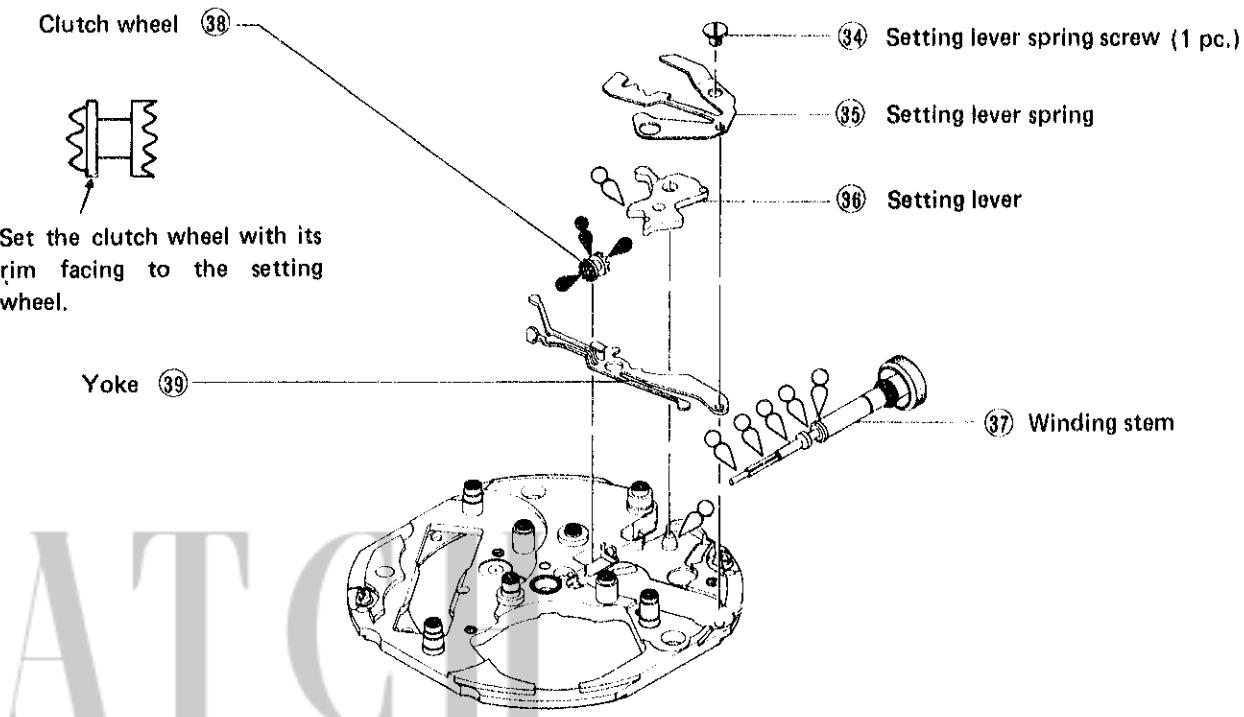
- Hold the snap for day star with dial disk with tweezers with its slot in line with the center axis and push it down.



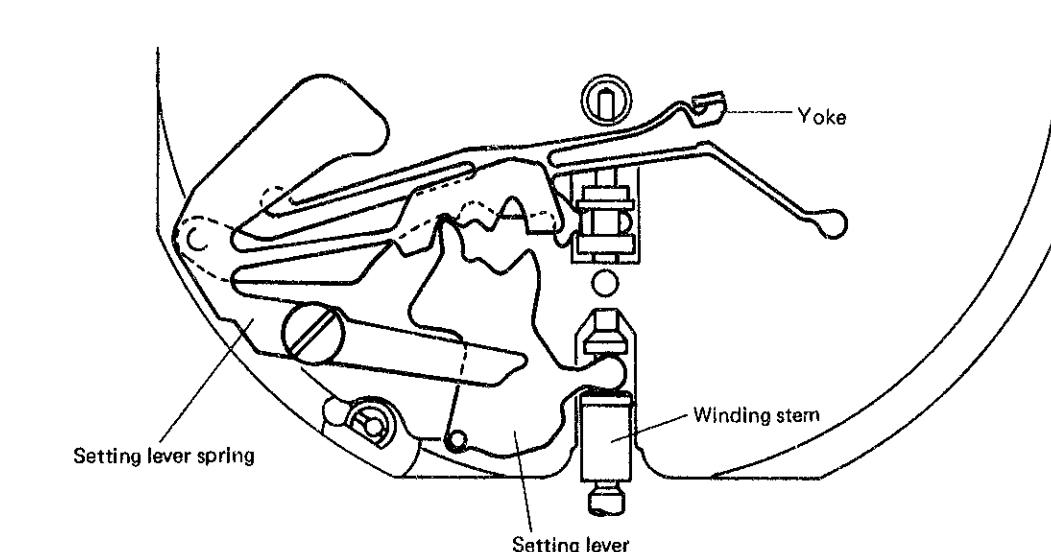
(2) Disassembling, reassembling and lubricating of the circuit block, coil block and gear train mechanism



(3) Disassembling, reassembling and lubricating of the setting mechanism

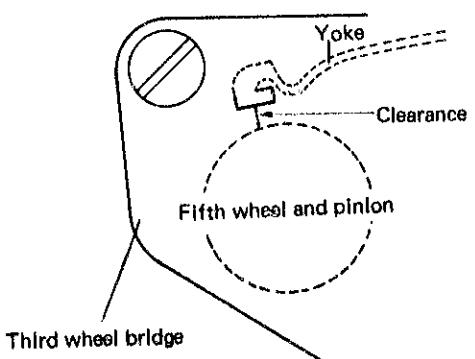
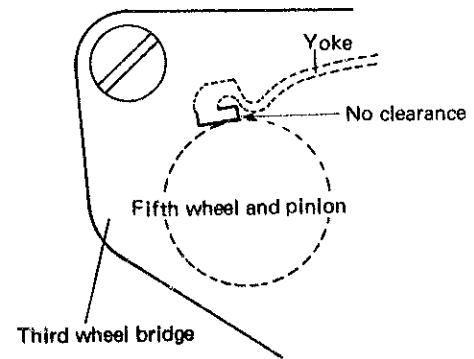


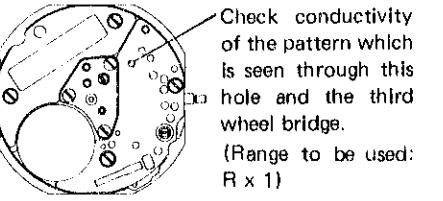
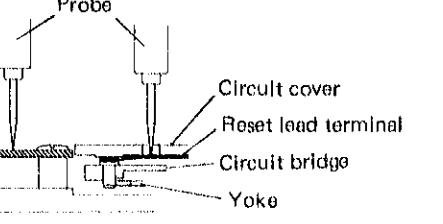
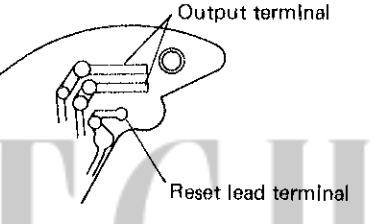
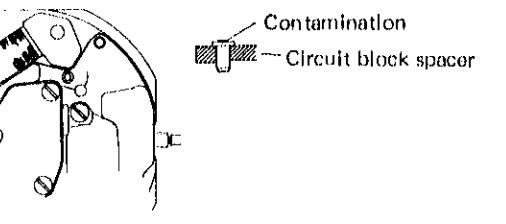
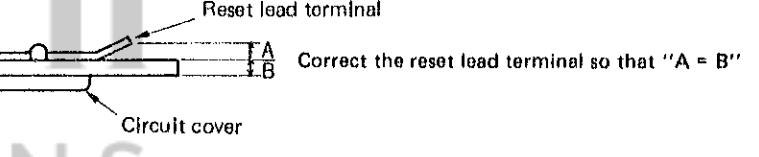
[Plan of the setting portion]



#### IV. CHECKING AND ADJUSTMENT

- Refer to the "SEIKO QUARTZ TECHNICAL GUIDE, GENERAL INSTRUCTION FOR ANALOGUE WATCHES" for details.

Procedure	
<b>CHEK OUTPUT SIGNAL</b>	<p><b>Result:</b> One-second blinking .... Normal No one-second blinking .... Defective</p>
<b>CHECK HAND SETTING CONDITION</b>	<p><b>Result:</b></p>
<b>CHECK BATTERY VOLTAGE</b>	<p>More than 1.5 V .... Normal Less than 1.5V .... Defective</p>
<b>CHECK BATTERY CONDUCTIVITY</b>	
<b>CHECK CIRCUIT BLOCK CONDUCTIVITY</b>	<p><b>Result:</b> 3k<math>\Omega</math> ~ 5k<math>\Omega</math> .... Normal Over 5k<math>\Omega</math> } .... Defective Less than 3k<math>\Omega</math></p>
<b>CHECK COIL BLOCK</b>	
<b>CHECK RESET CONDITION</b>	<p>(1) Check to see if there is a clearance between the yoke and the fifth wheel and pinion when the crown is at the normal position and when it is pulled out to the first click, and the yoke touches the fifth wheel and pinion when the crown is pulled out to the second click. (Check through the hole for the third wheel bridge by using a microscope.)</p> <p>Crown position: Normal and First click</p>  <p>Crown position: Second click</p> 

Procedure
(2) After reassembling the circuit block and the battery, check to see if the second hand stops exactly when the crown is pulled out to the second click, and the second hand starts moving exactly one second after the crown is pushed back to the normal position.
(3)
1) With the crown at the second click, check conductivity of the reset lead terminal pattern and the third wheel bridge by using the Volt-ohm meter.
 
2) Remove the circuit block, and check any contamination on the connecting portion of the reset lead terminal and the reset pin by using a microscope.
 
3) Check to see if the reset lead terminal is bent.

<b>CHECK GEAR TRAIN MECHANISM</b>
<b>CHECK SETTING MECHANISM AND CALENDAR MECHANISM</b>
<b>CHECK ACCURACY</b>
<b>CHECK CURRENT CONSUMPTION</b>
<p><b>Result:</b> Less than 2.0<math>\mu</math>A .... Normal Over 2.0<math>\mu</math>A .... Defective</p>
<b>CHECK WATER RESISTANCE</b>
<b>CHECK APPEARANCE AND FUNCTIONING</b>

All procedures of Disassembling, Reassembling, Checking and Adjustment are completed.