

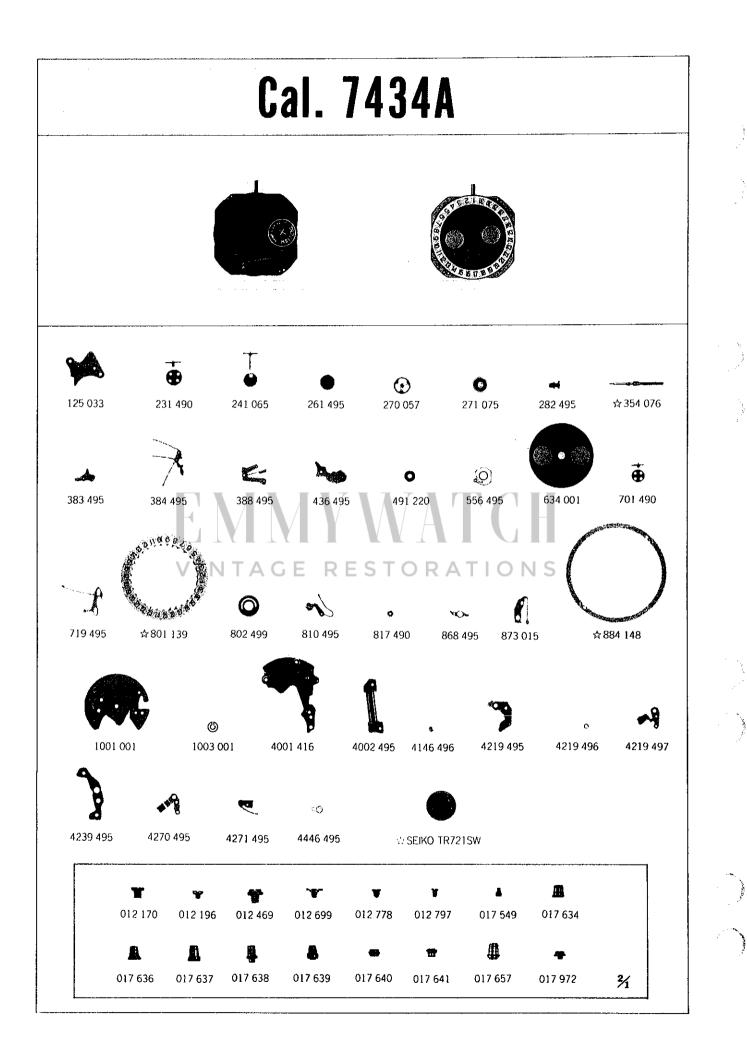
#### Seiko 7434A Movement Parts (1)

Compiled by EmmyWatch - https://www.emmywatch.com

# SEIKO QUARTZ

### Cal. 7434A EMNYWATCH VINTAGE RESTORATIONS





### Cal. 7434A

#### Characteristics

Casing diameter : Maximum height : Jewels :

 $\mathbf{22.0}\times\mathbf{21.7}~\text{mm}$ 3.6 mm 2 j

Frequency of quartz crystal oscillator : 32,768 Hz (Hz = Hertz . . . . Cycles per second)

Driving system : Step motor (2 poles)

Regulation system : Trimmer condenser Train wheel setting

Calendar (Date)

140

1

Lunar calendar function

Electronic circuit reset switch

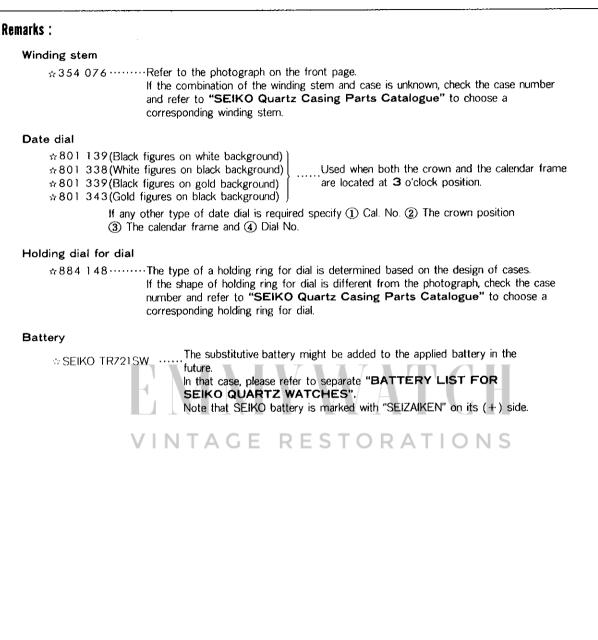
Battery life indicator

PART NO.	PART NAME	PART NO.	PART NAME
125 033	Train wheel bridge	012 699	Day finger screw
231 490	Third wheel & pinion	012778	Setting lever spring screw
241 065	Fourth wheel & pinion	012 797	Day jumper screw
261 495	Minute wheel	017 549	Minute wheel pin
270 057	Center minute wheel	017 634	Tube for train wheel bridge (A)
271 075	Hour wheel	017 636	Tube for coil block screw (A)
282 495	Clutch wheel	017 637	Tube for coil block screw (B)
☆354 076	Winding stem	017 638	Tube for circuit block screw (A)
383 495	Setting lever	017 639	Tube for circuit block screw (B)
384 495	Yoke (Clutch lever)	017 640	Tube for setting lever spring screw
388 495	Setting lever spring	017 641	Tube for lower end-piece screw
436 495	Lower end-piece for third wheel	017 657	Tube for train wheel bridge (B)
491 220	Dial washer	017 972	Eccentric dial pin
556 495	Date finger   N T A G E R E	SEIKO TR721SW	Silver (II) oxide battery
634 001	Moon phase indicator	JIOK	ATTONS .
701 490	Fifth wheel & pinion		
719495	Day corrector		
x801 139 ]	-		
<b>☆801 338</b>	Date dial		
☆801 339 [	Date dial		
☆801 343			
802 499	Date driving wheel		
810 495	Date jumper		
817 490	Intermediate date wheel		
868 495	Day finger		
873 015	Day jumper		
会884 148	Holding ring for dial		
1001 001	Moon phase unit		
1003 001	Moon phase indicator snap		
4001 416	Circuit block		
4002 495	Coil block		
4146 496	Step rotor		
4219 495	Battery connection insulator (A)		
4219 496	Battery connection insulator (B)	1	
4219 497	Battery connection insulator (C)		
4239 495	Rotor stator		
4270 495	Battery connection ()	1	
4271 495	Battery connection (+)	.	
4446 495	Crystal unit cushion		
011 541	Upper hole jewel for step rotor		
011 541	Lower hole jewel for step rotor		
012 170	Train wheel bridge screw		
012 170	Coil block screw		
012 170	Circuit block screw		
012 170	Moon phase unit screw		
012 196	Lower end-piece screw for third wheel	ļ	
012 469	Case screw		

 ${\mathcal M} \odot {\mathsf P}{\mathsf lease}$  see remarks on the reverse page

Part numbers in light letters are not shown in photos.

## Cal. 7434A



#### TECHNICAL GUIDE SEIKO QUARTZ Cal. 7434A

The SEIKO Quartz Cal. 7434A has a lunar calendar function, and its particular disassembling and reassembling procedures are shown on the back. For details other than the lunar calendar mechanism, refer to the "TECHNICAL GUIDE, Cal. 7430A, 7431A and 7439A".

#### I. SPECIFICATIONS

Cal. No.		7434 \			
ltem					
Time indication		3 hands (Hour, minute, and second hands)			
Driving system		Step motor (Compensating driving pulse system)			
Additional mechanism		<ul> <li>Calendar function (Date)</li> <li>Lunar calendar function</li> <li>Train wheel setting device</li> <li>Electronic circuit reset switch</li> <li>Battery life indicator</li> </ul>			
Loss/gain		Monthly rate at normal temperature range: less than 15 seconds			
Movement	Outside diameter	φ25.3 mm 21.7 mm between 3 o'clock and 9 o'clock sides 22.0 mm between 6 o'clock and 12 o'clock sides			
••==	Casing diameter	φ22.0 mm			
	Height	3.4 mm without battery			
Regulation system		Trimmer condenser			
Battery VINTA		SEIKO (SEIZAIKEN) TR721SW I O N S Battery life is approximately 3 years. Voltage: 1.55V			
Jewels		2 jewels			

#### II. LIST OF THE SCREWS USED

Shape	Part No.	Name	Shape	Part No.	Name
Ĩ	012 170	Train wheel bridge screw (2 pcs.) Coil block screw (1 pc.) Circuit block screw (3 pcs.) Moon phase unit screw (1 pc.)	Ĩ	012 196	Lower end-piece screw for third wheel (1 pc.)
				012 778 012 699	Setting lever spring screw (1 pc.) Day finger screw (1 pc.)
	012 797	Day jumper screw (1 pc.)			
Ð	012 469	Case screw (2 pcs.)			

### III. DISASSEMBLING, REASSEMBLING, AND LUBRICATING Disassembling procedures Figs. : $\bigcirc$ (23) 23) Reassembling procedures Figs. : **Types of oil** Lubricating: **Oil quantity** Moebius A C> Extremely small SEIKO Watch Oil S-6 CON Normal guantity 000>Liberal Lunar catendar mechanism (1) Hour, minute, and second hands (2) Dial (3) Holding ring for dial (4) Moon phase indicator snap (5) Moon phase indicator 6) Day jumper screw (7) Day jumper 📃 (8) Moon phase unit screw (9) Moon phase unit Lubricating (10) Date dial Apply a liberal quantity of Moebius A through the notch of the moon phase unit as shown in the illustration below. (11) Day corrector 12) Dial washer (13) Hour wheel (14) Minute wheel (15) Intermediate date wheel (16) Day finger screw (20) Lower end-piece screw (17) Day finger for third wheel (18) Date finger ---(21) Lower end-piece for third wheel (19) Date driving wheel-(22) Date jumper Center minute wheel (23)