



Seiko 7018A Movement Parts (1)

Compiled by EmmyWatch - <https://www.emmywatch.com>

Calibre No.	7018A	Jewels	23j	Style Name
⇒ Basic Calibre 7005A 17J Catalog No. 70-05-1				



Cal. 7018A

Characteristics

- Casing diameter : 27.00 ϕ mm
- Maximum height : 5.90 mm
- Vibrations per hour : 21,600
- Automatic winding with sweep second
- Chronograph (w/30 minutes recorder)
- Calendar (day & date)
- Instant setting device for day & date calendar
- Bilingual change-over system for day of week
- "Diashock" Shock Resistant Device
- "Diafix" Oil Lubrication Device

EMMY WATCH
 VINTAGE RESTORATIONS

112051	122005	171033	201046	224009	225005	231010	251016
271007	381006	383005	384007	388005	☆ 397011	436001	015541
015551	011221	014417	729001	☆ 354020	☆ 354022	☆ 354031	
509007	511005	831002	836003	☆ 801011	802005	808006	
719001	720001	720002	868003	☆ 870013	873005		
963001	190001	571005	575003	☆ 884016	576003	581003	
585006	781001	888002	* 903001	* 905001	* 906001	909001	
012277	012281	012354	012423	012424			

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☆ * ⇨ Please see remarks on the next page.
 As for all other parts not shown here, please refer to the basic calibre
 (Cal. No. 7005A 17J Catalog No. 70-05-1 Green page).

Calibre No.		Jewels	Style Name
7018A		23j	
⇒ Basic Calibre 7005A 17J Catalog No. 70-05-1			
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
112051	Barrel & train-wheel bridge	873005	Day jumper
122005	Center wheel bridge	☆884016	Holding ring for dial
161004	Pallet cock	☆884022	
171033	Balance cock	963001	Snap for day star with dial disk
190001	Chronograph bridge	571005	Operating lever
201046	Complete barrel with arbor & mainspring	575003	Operating lever spring
224009	Center wheel & pinion with cannon pinion	576003	Pillar wheel
225005	Cannon pinion	581003	Balance stop lever
231010	Third wheel & pinion	585006	Hammer
251016	Escape wheel & pinion	781001	Hammer click
261006	Minute wheel	888002	Center chronograph wheel
271007	Hour wheel	※903001	Minute recording wheel axle
282003	Clutch wheel	※905001	Minute recording wheel without axle
285013	Ratchet wheel	※906001	Friction spring of minute recording wheel
301009	Jewelled pallet fork & staff	909001	Minute recording wheel stop lever
310020	Balance complete with stud	012123	Stud screw
315008	Balance staff	012277	Lower end-piece screw for 3rd & escape wheel
331005	Roller with jewel	012281	Chronograph bridge screw
341007	Regulator	012281	Balance stop lever screw
345007	Stud holder	012354	Date driving wheel screw
☆354020	Winding stem	012354	Date dial guard screw
☆354022		012354	Day corrector screw
☆354031		012415	Setting lever spring screw
381006	Click	012417	Pallet cock screw
383005	Setting lever	012417	Operating lever spring screw
384007	Yoke (Clutch lever)	012423	Bridge screw
388005	Setting lever spring	012424	Center wheel bridge screw
☆397011	Lever for unlocking stem	012424	Screw for day corrector spring (B)
436001	Lower end-piece for 3rd & escape wheel	012539	Second reduction wheel screw
729001	Upper hole jewel with frame for minute recording wheel	012736	Day jumper screw
014293	Diashock upper frame	012919	Ratchet wheel screw
014294	Diashock lower frame	011715	Upper hole jewel for center wheel
014295	Diashock hole jewel with frame	011146	Lower hole jewel for center wheel
011220	Diashock cap jewel	011651	Lower hole jewel for 3rd wheel
014217	Diashock spring	011611	Lower hole jewel for escape wheel
015541	Diafix upper hole jewel with frame for 3rd wheel	011505	Upper hole jewel for pallet
015551	Diafix upper hole jewel with frame for escape wheel	011505	Lower hole jewel for pallet
011221	Diafix cap jewel	011162	Upper hole jewel for 1st reduction wheel
014417	Diafix spring	011530	Lower hole jewel for 1st reduction wheel
509007	Oscillating weight with ball-bearing	011151	Lower hole jewel for minute recording wheel
511005	First reduction wheel	013011	Tube for day corrector screw
514002	Second reduction wheel	013018	Tube for barrel & train-wheel bridge screw
831002	Pawl lever	013019	Tube for operating lever spring screw
836003	First reduction wheel holder	013186	Tube for pallet cock screw (long)
556004	Date finger	013186	Tube for pallet cock screw (short)
719001	Day corrector	013193	Tube for 2nd reduction wheel screw
720001	Day corrector spring (A)	013198	Tube for pallet cock screw (short)
720002	Day corrector spring (B)	013199	Tube for date driving wheel screw
☆801011	Date dial	013975	Eccentric dial pin
802005	Date driving wheel		
808006	Date dial guard		
810002	Date jumper		
817004	Intermediate date wheel		
868003	Day finger		
☆870013	Day star with dial disk (English ↔ Japanese)		

☆※⇒ Please see remarks on the next page.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. 7005A 17J Catalog No. 70-05-1 Green page).

Calibre No.

7018A

Jewels

23j

Style Name

⇒ Basic Calibre 7005A 17J Catalog No. 70-05-1

Remarks :

- ※ 903001 (Minute recording wheel axle)
 - ※ 905001 (Minute recording wheel without axle)
 - ※ 906001 (Friction spring of minute recording wheel)
- } Minute recording wheel is composed of these three parts.

Lever for unlocking stem

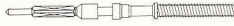
- ☆ 397011 Used only for the square-type water-resistant case.

Winding stem — There are three types of winding stems. Select the suitable one by referring to the photos on the front page and the shapes in the lower diagram.

- ☆ 354020 Long winding stem for the square-type water-resistant case. (Thread is provided only on the end of the crown portion.)
- ☆ 354022 Short winding stem for the square-type water-resistant case. (Thread is provided completely on the crown portion.)
- ☆ 354031 Used only for the watches other than the square-type water-resistant cases.



☆354020



☆354022



☆354031

Date dial

- ☆ 801011 (Black figures on white background) Used when both the crown and the date frame are located at 3 o'clock position.

If the date dial is required in any other type, specify ① Cal. No. ② Jewels ③ the crown position ④ the date frame position and ⑤ the dial No.

Day star with dial disk

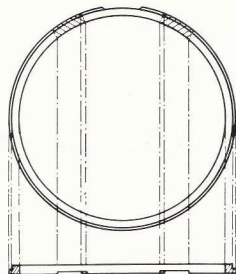
- ☆ 870013 (English ↔ Japanese, Black figures on white background) Used when both the crown and the day frame are located at 3 o'clock position.

If the day star with dial disk is required in any other type, specify the number printed on the disk.

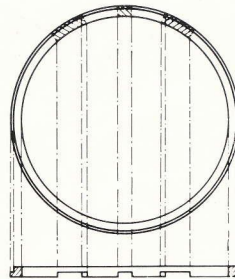
Holding ring for dial

The holding ring for dial comes in different shapes for specific dial models. Select the suitable one by referring to the photos on the front page and the diagrams below.

If the parts number of the holding ring for dial is unknown or its shape is different from those in the diagram, specify ① Cal. No. ② Jewels ③ the dial No. and ④ the case No. when ordering.



☆ 884 016



☆ 884 022