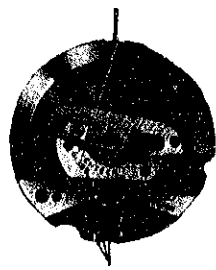
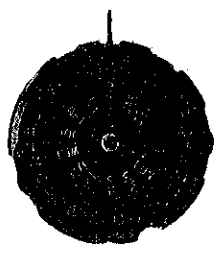




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VINTAGE RESTORATIONS

Seiko 6139B Movement Parts (1)

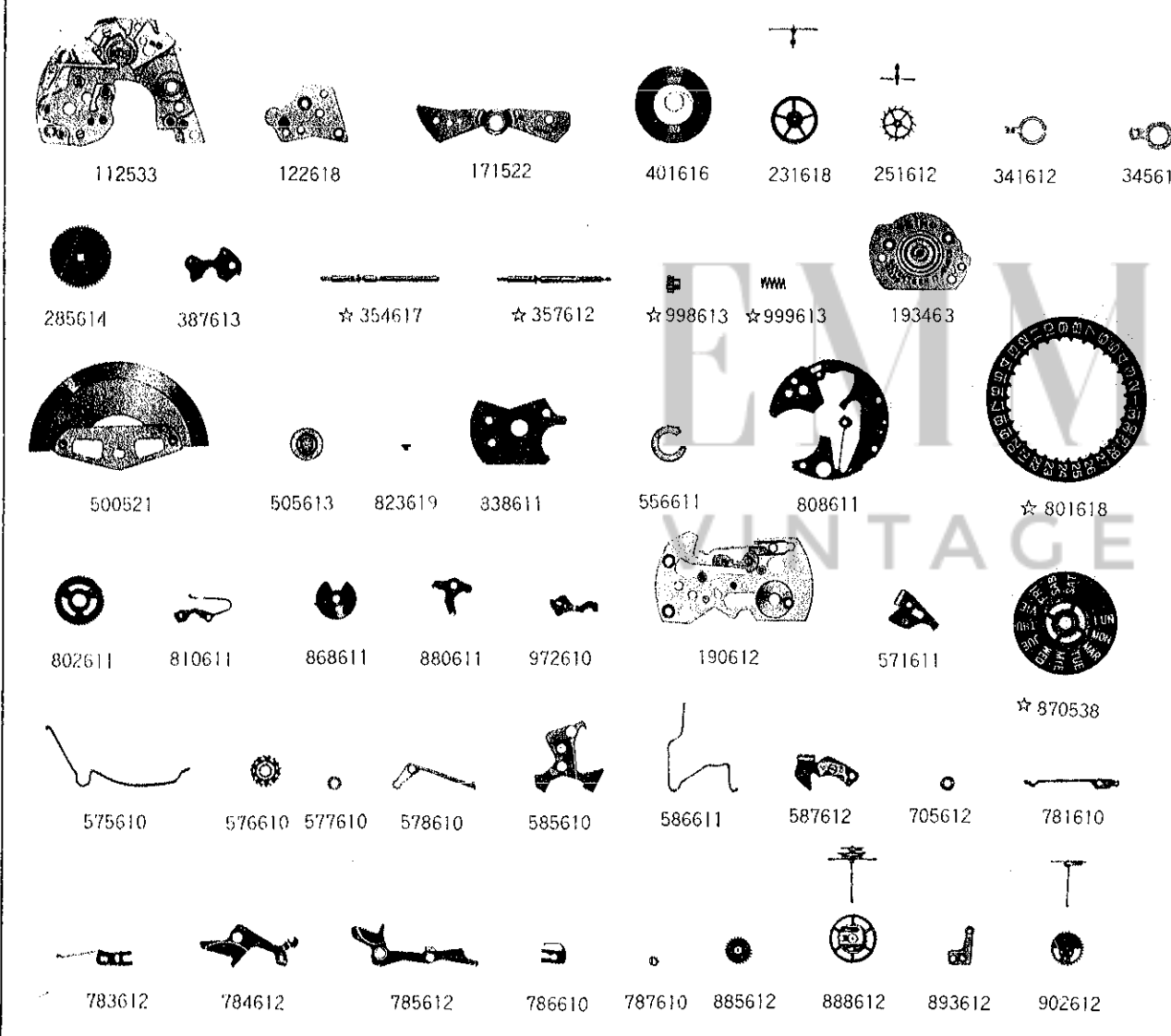
Compiled by EmmyWatch - <https://www.emmywatch.com>

Cal. 6139B

Characteristics

Casing diameter : 27.00 ϕ mm
 Maximum height : 7.10 mm
 Vibrations per hour : 21,600
 Automatic winding with sweep second
 Chronograph (30minutes recorder)
 Calendar (day & date)
 Instant setting device for day & date calendar
 Bilingual change-over system for day of week
 "Diashock" Shock Resistant Device



⌣	⌣	⌣	⌣	⌣	⌣	⌣	⌣
022269	022282	022458	022459	022493	022494	022684	022761

2/1

Catalog No.

Calibre No.	Jewels	Style Name	
6139B	17j	(Automatic Chronograph)	
⇒ Basic Calibre 6106A 25J Catalog No. 61-06-1			
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
112533	Barrel & train-wheel bridge (with operating lever, pillar wheel jumper & fly-back lever)	578610	Pillar wheel jumper
122618	Center wheel bridge	585610	Hammer
161805	Pallet cock	586611	Hammer spring
171522	Balance cock	587612	Fly-back lever
190612	Chronograph bridge (with hammer click)	705612	Minute recording jumper washer
193463	Framework for automatic device with ball-bearing	781610	Hammer click
205613	Complete barrel with arbor	783612	Minute recording jumper
213612	Barrel arbor	784612	First coupling lever
224611	Center wheel & pinion with cannon pinion	785612	Second coupling lever
225611	Cannon pinion	786610	Chronograph finger
231618	Third wheel & pinion	787610	Rest of chronograph finger
251612	Escape wheel & pinion	885612	Intermediate minute recording wheel
261611	Minute wheel	888612	Center chronograph wheel
271611	Hour wheel	893612	Intermediate minute recording wheel holder
281611	Setting wheel	902612	Minute recording wheel
282611	Clutch wheel	022150	Stud screw
285614	Ratchet wheel	022252	Holder screw for intermediate minute recording wheel
301611	Jewelled pallet fork & staff	022257	Date corrector spring screw
310611	Balance complete with stud	022269	Minute wheel bridge screw (Cheese-head screw)
315611	Balance staff	022282	Screw for minute recording jumper
331610	Roller with jewel	022351	Center wheel bridge screw
341612	Regulator	022458	Screw for oscillating weight
345612	Stud holder	022459	Framework screw for automatic device with ball-bearing
☆354617	Winding stem	022467	Ratchet wheel screw
☆357612	Click	022468	Pallet cock screw
381611	Setting lever with axle	022471	Click screw
383611	Setting lever with axle	022493	Bridge screw
384611	Yoke (Clutch lever)	022493	Chronograph bridge screw
387613	Minute wheel bridge	022494	Pillar wheel screw
388611	Setting lever spring	022494	First coupling lever screw
401616	Mainspring with slipping attachment	022662	Setting lever spring screw
☆998613	Indicator wheel	022677	Date driving wheel screw
☆999613	Diashock upper frame	022684	Holding screw for coupling levers
014363	Diashock lower frame	022760	Minute wheel bridge screw (Chamfer-head screw)
014364	Diashock hole jewel with frame	022760	Date dial guard screw
014365	Diashock hole jewel with frame	022761	Dial screw
011210	Diashock cap jewel	011167	Upper hole jewel for center wheel
014317	Diashock spring	011146	Lower hole jewel for center wheel
500521	Oscillating weight	011306	Lower hole jewel for 3rd wheel
505613	Transmission wheel	011406	Upper hole jewel for escape wheel
823619	Eccentric post	011406	Lower hole jewel for escape wheel
831611	Pawl lever with jewel	011503	Upper hole jewel for pallet
838611	Pawl lever seat	011503	Lower hole jewel for pallet
556611	Date finger	011147	Lower hole jewel for transmission wheel
☆801618	Date dial	011424	Upper hole jewel for center chronograph wheel
802611	Date driving wheel	023100	Tube for bridge screw (short)
808611	Date dial guard	023108	Tube for 1st coupling lever screw
810611	Date jumper	023109	Tube for bridge screw (long)
817610	Intermediate date wheel	023110	Tube for chronograph bridge screw
868611	Day finger	023148	Tube for holder screw of intermediate minute recording wheel
☆870538	Day star with dial disk (English ↔ Spanish)	023150	Tube for pallet cock screw (Cylinder type)
880611	Date corrector	023150	Tube for balance cock screw
883610	Date corrector spring		
☆884611	Holding ring for dial		
963610	Snap for day star with dial disk		
972610	Day-date corrector finger		
571611	Operating lever		
575610	Operating lever spring		
576610	Pillar wheel		
577610	Pillar wheel ring		

—continued on next page—

☆⇒ Please see remarks on the next page.
 As for all other parts not shown here, please refer to the basic calibre
 (Cal. No. 6106A 25J Catalog No. 61-06-1 Green page).

☆⇒ Please see remarks on the next page.
 Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre
 (Cal. No. 6106A 25J Catalog No. 61-06-1 Green page).

Calibre No. 6139B		Jewels 17j	Style Name (Automatic Chronograph)	
↔ Basic Calibre 6106A 25J Catalog No. 61-06-1				
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
	—continued—			
023170	Tube for pallet cock screw (Recessed type)	023868	Operating lever pin	
023189	Tube for framework screw of automatic device	023990	Pillar wheel jumper pin	
023417	Date corrector pin			
023443	Fly-back lever pin			
023444	Hammer click pin			

Remarks :

Winding stem, Indicator wheel, Indicator wheel spring

☆ 354617..... Used for other than models with rotating dial ring.

☆ 357612 }
 ☆ 998613 } Used only for models with rotating dial ring.
 ☆ 999613 }

If the shapes of these three parts are different from the above items, specify ① Cal. No. and ② the case No.

Date dial

☆ 801618(White figures on black background)..... Used when both the crown and the date frame are located at **3** o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position ③ the date frame position and ④ the dial No.

Day star with dial disk

☆ 870538(English ↔ Spanish)..... Used when both the crown and the day frame are located at **3** o'clock.

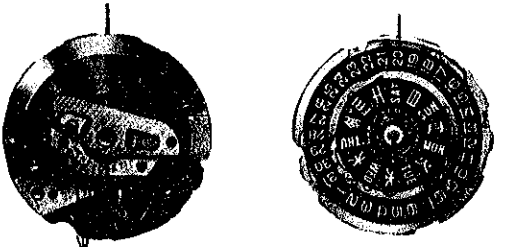
When ordering any other type of the day star with dial disks, clearly mention the number printed on the disk. If the number is unknown, specify ① Cal. No. ② the crown position ③ the day frame position ④ the dial No. and ⑤ the national language.

Holding ring for dial Measure the total thickness and the outside diameter.

☆ 884611..... 1.82mm total thickness and 29.1^φ mm outside diameter.

If the holding ring for dial is required in any other type, specify ① Cal. No. and ② the dial No.

EMMY WATCH
 VINTAGE RESTORATIONS



Cal. 6139B

Characteristics

Casing diameter : 27.00 ϕ mm
 Maximum height : 7.10 mm
 Vibrations per hour : 21,600
 Automatic winding with sweep second
 Chronograph (30 minutes recorder)
 Calendar (day & date)
 Instant setting device for day & date calendar
 Bilingual change-over system for day of week
 "Diashock" Shock Resistant Device
 "Diafix" Oil Lubrication Device

112532

122613

171522

401616

231618

251619

341612

345612

285614

387613

015411

011206

015113

☆354617

☆357612

☆998613

☆999613

193461

500521

505613

823619

838611

556611

☆801618

802611

808611

810611

868611

880611

972610

190612

☆870529

571611

575610

576610

577610

578610

585610

586611

587612

705612

781610

783612

784612

795612

786610

787610

885612

888612

893612

902612

022269

022282

022458

022459

022493

022494

022684

022761

2/1

Calibre No.	Jewels	Style Name	
6139B	21j		
⇨ Basic Calibre 6106A 25J Catalog No. 61-06-1			
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
112532	Barrel & train-wheel bridge (with operating lever, pillar wheel jumper & fly-back lever)	571611	Operating lever
122613	Center wheel bridge	575610	Operating lever spring
161805	Pallet cock	576610	Pillar wheel
171522	Balance cock	577610	Pillar wheel ring
190612	Chronograph bridge (with hammer click)	578610	Pillar wheel jumper
193461	Framework for automatic device with ball-bearing	585610	Hammer
205613	Complete barrel with arbor	586611	Hammer spring
213612	Barrel arbor	587612	Fly-back lever
224611	Center wheel & pinion with cannon pinion	705612	Minute recording jumper washer
225611	Cannon pinion	781610	Hammer click
231618	Third wheel & pinion	783612	Minute recording jumper
251619	Escape wheel & pinion	784612	First coupling lever
261611	Minute wheel	785612	Second coupling lever
271611	Hour wheel	786610	Chronograph finger
281611	Setting wheel	787610	Rest of chronograph finger
282611	Clutch wheel	885612	Intermediate minute recording wheel
285614	Ratchet wheel	888612	Center chronograph wheel
301611	Jewelled pallet fork & staff	893612	Intermediate minute recording wheel holder
310611	Balance complete with stud	902612	Minute recording wheel
315611	Balance staff	022150	Stud screw
331610	Roller with jewel	022252	Holder screw for intermediate minute recording wheel
341612	Regulator	022257	Date corrector spring screw
345612	Stud holder	022269	Minute wheel bridge screw (Cheese-head screw)
☆354617	Winding stem	022282	Screw for minute recording jumper
☆357612	Click	022351	Center wheel bridge screw
381611	Setting lever with axle	022458	Screw for oscillating weight
383611	Yoke (Clutch lever)	022459	Framework screw for automatic device with ball-bearing
384611	Minute wheel bridge	022467	Ratchet wheel screw
387613	Setting lever spring	022468	Pallet cock screw
388611	Mainspring with slipping attachment	022471	Click screw
401616	Indicator wheel	022493	Bridge screw
☆998613	Indicator wheel spring	022493	Chronograph bridge screw
☆999613	Diashock upper frame	022494	Pillar wheel screw
014363	Diashock lower frame	022494	First coupling lever screw
014364	Diashock hole jewel with frame	022662	Setting lever spring screw
014365	Diashock cap jewel	022662	Date driving wheel screw
011210	Diashock spring	022677	Holding screw for coupling levers
014317	Diafix lower hole jewel with frame for escape wheel	022760	Minute wheel bridge screw (Chamfer-head screw)
015411	Diafix cap jewel	02.760	Date dial guard screw
011206	Diafix spring	022761	Dial screw
015113	Oscillating weight	011167	Upper hole jewel for center wheel
500521	Transmission wheel	011146	Lower hole jewel for center wheel
505613	Eccentric post	011306	Upper hole jewel for 3rd wheel
823619	Pawl lever with jewel	011306	Lower hole jewel for 3rd wheel
831611	Pawl lever seat	011406	Upper hole jewel for escape wheel
838611	Date finger	011503	Upper hole jewel for pallet
556611	Date dial	011503	Lower hole jewel for pallet
☆801618	Date driving wheel	011147	Upper hole jewel for transmission wheel
802611	Date dial guard	011147	Lower hole jewel for transmission wheel
808611	Date jumper	011424	Upper hole jewel for center chronograph wheel
810611	Intermediate date wheel	011544	Lower hole jewel for minute recording wheel
817610	Day finger		
868611	Day star with dial disk (English ⇄ Japanese)		
☆870529	Date corrector		
880611	Date corrector spring		
883610	Holding ring for dial		
☆884611	Snap for day star with dial disk		
963610	Day-date corrector finger		
972610			

☆⇨ Please see remarks on the next page.
 As for all other parts not shown here, please refer to the basic calibre
 (Cal. No. 6106A 25J Catalog No. 61-06-1 Green page).

☆⇨ Please see remarks on the next page.
 Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre
 (Cal. No. 6106A 25J Catalog No. 61-06-1 Green page).

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Calibre No. 6139B	Jewels 21j	Style Name
Basic Calibre 6106A 25J Catalog No. 61-06-1		

PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
-- continued --			
023100	Tube for bridge screw (short)	023170	Tube for pallet cock screw (Recessed type)
023108	Tube for 1st coupling lever screw	023189	Tube for framework screw of automatic device
023109	Tube for bridge screw (long)	023417	Date corrector pin
023110	Tube for chronograph bridge screw	023443	Fly-back lever pin
023148	Tube for holder screw of intermediate minute recording wheel	023444	Hammer click pin
023150	Tube for pallet cock screw (Cylinder type)	023868	Operating lever pin
023150	Tube for balance cock screw	023990	Pillar wheel jumper pin

Remarks :

Winding stem, Indicator wheel, Indicator wheel spring

☆ 354617.....Used for other than models with rotating dial ring.

☆ 357612

☆ 998613 }Used only for models with rotating dial ring.

☆ 999613

If the shapes of these three parts are different from the above items, specify ① Cal. No. and ② the case No.

Date dial

☆ 801618 (White figures on black background)..... Used when both the crown and the date frame are located at 3 o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position ③ the date frame position and ④ the dial No.

Day star with dial disk

☆ 870529 (English ↔ Japanese)..... Used when both the crown and the day frame are located at 3 o'clock.

When ordering any other type of the day star with dial disks, clearly mention the number printed on the disk. If the number is unknown, specify ① Cal. No. ② the crown position ③ the day frame position ④ the dial No. and ⑤ the national language.

Holding ring for dial ----- Measure the total thickness and the outside diameter -----

☆ 884611.....1.82mm total thickness and 29.1^φmm outside diameter.

If the holding ring for dial is required in any other type, specify ① Cal. No. and ② the dial No.

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