



EMMYWATCH
VINTAGE RESTORATIONS

Seiko 2519A Movement Parts (1)

Compiled by EmmyWatch - <https://www.emmywatch.com>

| Calibre No. | | Jewels | Style Name | |
|--|--|------------|---|--|
| 2519A | | 23j | | |
| PART NO. | LIST OF MATERIALS | PART NO. | LIST OF MATERIALS | |
| 111251 | Barrel bridge | 015221 | Diafix upper hole jewel with frame for escape wheel | |
| 141250 | Fourth wheel bridge | 011204 | Diafix cap jewel | |
| 161250 | Pallet cock | 015213 | Diafix spring | |
| 171251 | Balance cock | 012118 | Barrel bridge screw, short | |
| 205250 | Complete barrel with arbor | 012118 | Fourth wheel bridge screw | |
| 213251 | Barrel arbor | 012118 | Balance cock screw | |
| 224252 | Center wheel & pinion with cannon pinion | 012120 | Dial screw | |
| 225252 | Cannon pinion | 012121 | Stud screw | |
| 231251 | Third wheel & pinion | 012204 | Pallet cock screw | |
| 241252 | Fourth wheel & pinion | 012252 | Barrel bridge screw, long | |
| 251252 | Escape wheel & pinion | 012407 | Case screw | |
| 261251 | Minute wheel | 012501 | Crown wheel screw | |
| 271251 | Hour wheel | 012642 | Click screw | |
| 281250 | Setting wheel | 012701 | Lower end-piece screw for 4th & escape wheel | |
| 282250 | Clutch wheel | 012721 | Minute wheel bridge screw | |
| 283250 | Winding pinion | 012721 | Setting lever spring screw | |
| 284250 | Crown wheel | 011512 | Lower hole jewel for center wheel | |
| 285250 | Ratchet wheel | 011513 | Lower hole jewel for 3rd wheel | |
| 301250 | Jewelled pallet fork & staff | 011607 | Lower hole jewel for 4th wheel | |
| 310251 | Balance complete with stud | 011610 | Lower hole jewel for escape wheel | |
| 315250 | Balance staff | 011505 | Upper hole jewel for pallet | |
| 331180 | Roller with jewel | 011505 | Lower hole jewel for pallet | |
| 341250 | Regulator | 011110 | Hole jewel for minute wheel | |
| 345250 | Stud holder | 013004 | Tube for bridge screw, long | |
| 351251 | Winding stem | 013113 | Tube for bridge screw, short | |
| 372250 | Joint stem (movement portion) | | | |
| 373250 | Joint stem (case portion) | | | |
| 381250 | Click | | | |
| 382030 | Click spring | | | |
| ☆ 383250 | Setting lever with axle | | | |
| ☆ 383251 | Setting lever | | | |
| 384250 | Yoke(Clutch lever) | | | |
| 385250 | Yoke spring (Clutch lever spring) | | | |
| 387251 | Minute wheel bridge | | | |
| 388250 | Setting lever spring | | | |
| ☆ 390251 | Setting lever axle | | | |
| 401250 | Mainspring (self-greasing) | | | |
| 423251 | Upper hole jewel with frame for center wheel | | | |
| 446250 | Lower end-piece for 4th & escape wheel | | | |
| 481250 | Crown wheel ring | | | |
| 491180 | Dial washer | | | |
| 014413 | Diashock upper frame | | | |
| 014414 | Diashock lower frame | | | |
| 014415 | Diashock hole jewel with frame | | | |
| 011212 | Diashock cap jewel | | | |
| 014417 | Diashock spring | | | |
| 015241 | Diafix upper hole jewel with frame for 3rd wheel | | | |
| 015241 | Diafix upper hole jewel with frame for 4th wheel | | | |
| Remarks : | | | | |
| ☆383250 } ☆383251 } In some events, combination of 383251 setting lever and 390251 setting lever axle is used instead. ☆390251 } | | | | |
| For one-piece waterproof case, use 383251 and 390251 only. Otherwise 383250 is interchangeable with combined 383251 and 390251 | | | | |

☆⇒ Please see remarks.

Items in light letters are not shown in photos.