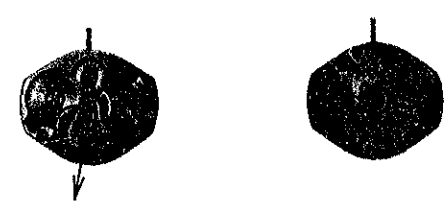
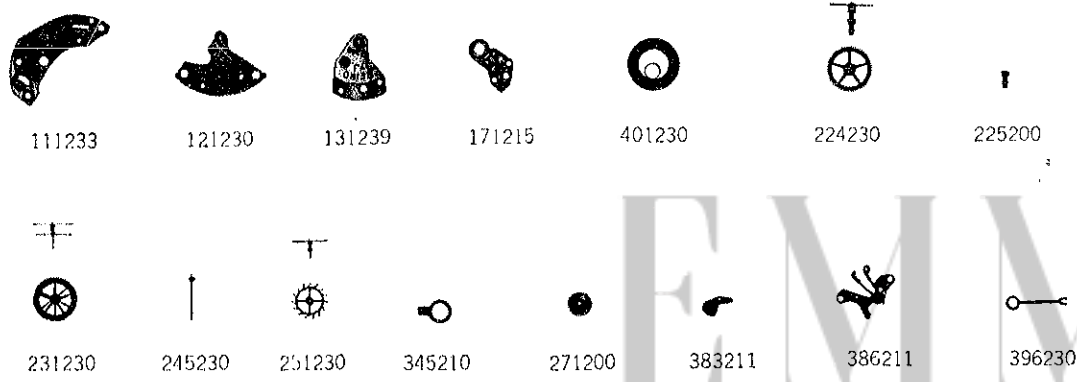
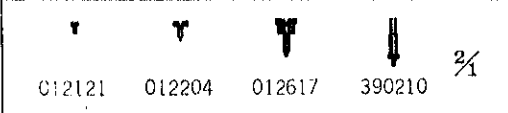




Seiko 2104B Movement Parts (1)

Compiled by EmmyWatch - <https://www.emmywatch.com>

Calibre No. 2104B	Jewels 17j	Style Name (Chorus)
⇒ Basic Calibre 21A 17J Catalog No. 21-00-1		
 <p>Cal. 2104B</p>		<p>Characteristics</p> <p>Casing dimension: 17.80×15.30 mm Maximum height: 4.40 mm Vibrations per hour: 19,800 Non-automatic with sweep second "Diashock" Shock Resistant Device</p>
		
		

Catalog No. 21-04-2

Calibre No. 2104B	Jewels 17j	Style Name (Chorus)
⇒ Basic Calibre 21A 17J Catalog No. 21-00-1		
PART NO.	LIST OF MATERIALS	PART NO.
111233	Barrel bridge	012121
121230	Train-wheel bridge	012204
131239	Third wheel bridge	012210
161210	Pallet cock	012214
171215	Balance cock	012254
☆205212	Complete barrel with arbor	012303
☆213212	Barrel arbor	012502
224230	Center wheel & pinion with cannon pinion	012604
225200	Cannon pinion	012617
231230	Third wheel & pinion	Bridge screw, long
241210	Fourth wheel & pinion	012707
245230	Sweep second pinion	011118
251230	Escape wheel & pinion	011304
261210	Minute wheel	011404
271200	Hour wheel	011304
281210	Setting wheel	011404
282210	Clutch wheel	011304
283210	Winding pinion	011303
284210	Crown wheel	011303
285210	Ratchet wheel	011402
301120	Jewelled pallet fork & staff	011505
310210	Balance complete with stud	011505
315120	Balance staff	013113
331120	Roller with jewel	Stud screw
☆341120	Regulator	Third wheel bridge screw
345210	Stud holder	012210
351211	Winding stem	012214
381200	Click	012254
382200	Click spring	012303
383211	Setting lever	012502
384210	Yoke (Clutch lever)	012604
385150	Yoke spring (Clutch lever spring)	012617
386211	Setting lever spring (Set bridge)	Bridge screw, long
390210	Setting lever axle	012707
396230	Friction spring for sweep second pinion	011118
401230	Mainspring (self-greasing)	011304
481210	Crown wheel ring	011404
491180	Dial washer	011304
014313	Diashock upper frame	011404
014334	Diashock lower frame	011304
014325	Diashock hole jewel with frame	011404
011203	Diashock upper cap jewel	011304
011215	Diashock lower cap jewel	011303
014317	Diashock spring	011402
012107	Dial screw	011505
		011505
		013113
		Tube for bridge screw
Remarks :		
☆205212 (Complete barrel with arbor).....205210 barrel also acceptable		
☆213212 (Barrel arbor).....213210 barrel arbor also acceptable		
☆341120 (Regulator).....341190 regulator also acceptable		

As for all other parts not shown here, please refer to the basic calibre (Cal. No. 21A 17J Catalog No. 21-00-1 Red page).

☆⇒Please see remarks.

Items in light letters are not shown in photos ; those parts are interchangeable with the basic calibre

(Cal. No. 21A 17J Catalog No. 21-00-1 Red page).