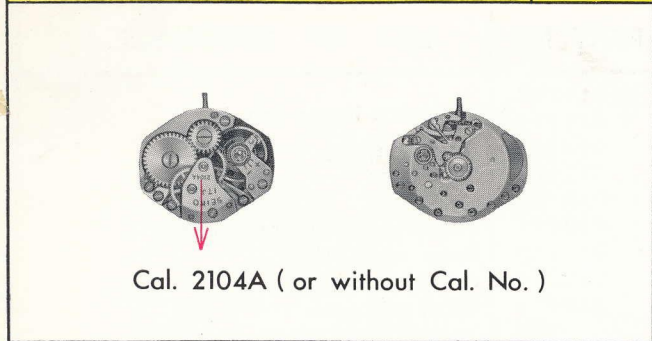




**Seiko 2104A Movement Parts (1)**

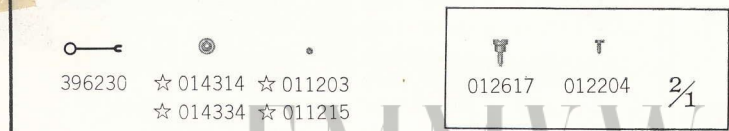
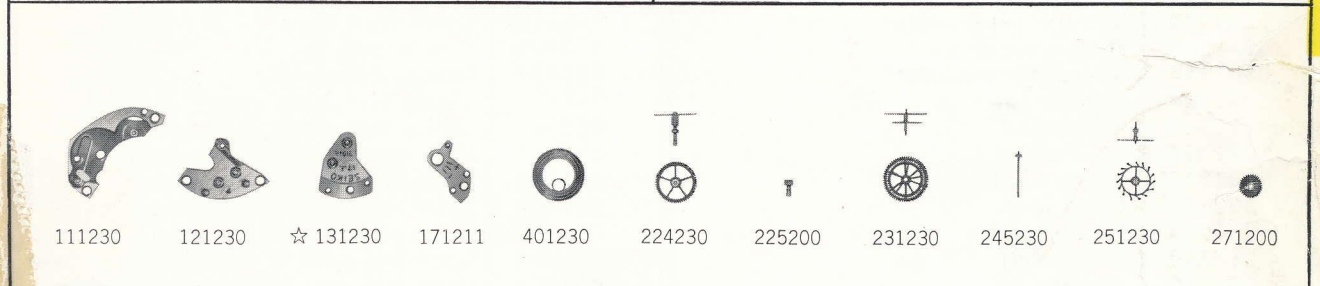
*Compiled by EmmyWatch - <https://www.emmywatch.com>*

<b>Calibre No.</b> <span style="font-size: 2em;"><b>2104A</b></span> (Some movements may have no Cal. Nos. ) ⇨ <b>Basic Calibre 21A</b> 17J Catalog No. 21-00-1	<b>Jewels</b> <span style="font-size: 2em;"><b>17j</b></span>	<b>Nickname</b> <i>Seiko Chorus</i>
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**Characteristics**

Casing dimension:	17.80 × 15.30 mm
Maximum height:	4.40 mm
Vibrations per hour:	19,800
Non-automatic with sweep second	
"Diashock" Shock Resistant Device	



EMMYWATCH

VINTAGE RESTORATIONS

☆ ⇨ Please see remarks on the reverse page.  
 As for all other parts not shown here, please refer to the basic calibre (Cal. No. **21A** 17J Catalog No. 21-00-1 Red page).

Calibre No. <b>2104A</b> <small>(Some movements may have no Cal. Nos.)</small> ⇒ Basic Calibre 21A 17J Catalog No. 21-00-1	Jewels <b>17j</b>	Nickname <i>Seiko Chorus</i>
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PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
<b>111230</b>	<b>Barrel bridge</b>	☆ <b>011203</b> }	<b>Diashock lower cap jewel</b>	
<b>121230</b>	<b>Train-wheel bridge</b>	☆ 011215 }		
☆ <b>131230</b>	<b>Third wheel bridge</b>	014317	Diashock spring	
161210	Pallet cock	012102	Stud screw	
<b>171211</b>	<b>Balance cock</b>	012107	Dial screw	
205210	Complete barrel with arbor	<b>012204</b>	<b>Third wheel bridge screw</b>	
213210	Barrel arbor	012210	Bridge screw, short	
<b>224230</b>	<b>Center wheel &amp; pinion with cannon pinion</b>	012214	Balance cock screw	
<b>225200</b>	<b>Cannon pinion</b>	012254	Pallet cock screw	
<b>231230</b>	<b>Third wheel &amp; pinion</b>	012303	Ratchet wheel screw	
241210	Fourth wheel & pinion	012502	Crown wheel screw	
<b>245230</b>	<b>Sweep second pinion</b>	012604	Click screw	
<b>251230</b>	<b>Escape wheel &amp; pinion</b>	<b>012617</b>	<b>Bridge screw, long</b>	
261210	Minute wheel	012707	Setting lever spring screw	
<b>271200</b>	<b>Hour wheel</b>	012807	Setting lever screw	
281210	Setting wheel	011118	Upper hole jewel for center wheel	
282210	Clutch wheel	011304	Upper hole jewel for 3rd wheel	
283210	Winding pinion	011404	Lower hole jewel for 3rd wheel	
284210	Crown wheel	011304	Upper hole jewel for 4th wheel	
285210	Ratchet wheel	011404	Lower hole jewel for 4th wheel	
301120	Jewelled pallet fork & staff	011304	Upper hole jewel for sweep second pinion	
310210	Balance complete with stud	011303	Upper hole jewel for escape wheel	
315120	Balance staff	011402	Lower hole jewel for escape wheel	
331120	Roller with jewel	011505	Upper hole jewel for pallet	
341190	Regulator	011505	Lower hole jewel for pallet	
351211	Winding stem	013113	Tube for bridge screw	
381200	Click			
382200	Click spring			
383210	Setting lever			
384210	Yoke (Clutch lever)			
385150	Yoke spring (Clutch lever spring)			
386210	Setting lever spring (Set bridge)			
<b>396230</b>	<b>Friction spring for sweep second pinion</b>			
<b>401230</b>	<b>Mainspring ( self-greasing )</b>			
481210	Crown wheel ring			
491180	Dial washer			
014313	Diashock upper frame			
☆ <b>014314</b> }	<b>Diashock lower frame</b>			
☆ 014334 }				
014325		Diashock hole jewel with frame		
011203		Diashock upper cap jewel		

**Remarks**

**Third wheel bridge ( ☆ 131230 )**

Two types, one with and the other without the Cal. No. **2104A** engraved.

Both can be ordered with the same Part No. 131230 but please inform whether the Cal. No. is engraved or not.

**Diashock lower frame**

**Diashock lower cap jewel**

{ For Cal. No. **2104A** ..... 014334 ( frame )  
011215 ( cap jewel )  
{ For the movement without Cal. No. —————> Observe the plate surface and dial back.

① Frame is protruded on the plate surface and  
a countersink is made on the dial back ..... 014314 ( frame )  
014203 ( cap jewel )

② Frame is not protruded  
and no countersink is made on the dial back ..... 014334 ( frame )  
014215 ( cap jewel )

☆ ⇒ Please see remarks.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre (Cal. No. **21A** 17J Catalog No. 21-00-1 Red page).