



Seiko 1520B Movement Parts (1)

Compiled by EmmyWatch - <https://www.emmywatch.com>

Calibre No. 1520B ⇒ Basic Calibre 15A 21J Catalog No. 15-00-1	Jewels 23j	Style Name (Fine Seiko)
 Cal. 1520B  112002 161151 171155 205152 213152 231150 251102 301151 345150 285155 385152 431100 012121 012748 2/1		
Characteristics Casing dimension : 19.80 × 9.60mm Maximum height : 3.50mm Vibrations per hour : 19,800 Non-automatic "Diashock" Shock Resistant Device "Diafix" Oil Lubrication Device		

Catalog No. 15-20-2

Calibre No.		Jewels	Style Name	
1520B		23j	(Fine Seiko)	
⇒ Basic Calibre 15A 21J Catalog No. 15-00-1				
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
112002	Barrel & train-wheel bridge	012802	Setting lever screw	
161151	Pallet cock	011101	Upper hole jewel for center wheel	
171155	Balance cock	011634	Upper hole jewel for 3rd wheel	
205152	Complete barrel with arbor & jewel	011401	Lower hole jewel for 3rd wheel	
213152	Barrel arbor	011401	Lower hole jewel for 4th wheel	
224150	Center wheel & pinion with cannon pinion	011610	Lower hole jewel for escape wheel	
225150	Cannon pinion	011505	Upper hole jewel for pallet	
231150	Third wheel & pinion	011505	Lower hole jewel for pallet	
241125	Fourth wheel & pinion	011110	Hole jewel for minute wheel	
251102	Escape wheel & pinion	013112	Tube for bridge screw	
261150	Minute wheel			
271150	Hour wheel			
281150	Setting wheel			
282150	Clutch wheel			
283150	Winding pinion			
284150	Crown wheel			
285155	Ratchet wheel			
301151	Jewelled pallet fork & staff			
310150	Balance complete with stud			
315120	Balance staff			
331120	Roller with jewel			
341120	Regulator			
345150	Stud holder			
351152	Winding stem			
381120	Click			
382120	Click spring			
383150	Setting lever			
384150	Yoke (Clutch lever)			
385152	Yoke spring (Clutch lever spring)			
387150	Minute wheel bridge			
388150	Setting lever spring			
401150	Mainspring (self-greasing)			
431100	Upper end-piece for 3rd wheel			
466150	Lower end-piece for escape wheel & pallet			
481150	Crown wheel ring			
491180	Dial washer			
493150	Hour wheel ring			
014313	Diashock upper frame			
014334	Diashock lower frame			
014325	Diashock hole jewel with frame			
011203	Diashock upper cap jewel			
011215	Diashock lower cap jewel			
014317	Diashock spring			
015241	Diafix upper hole jewel with frame for 4th wheel			
015221	Diafix upper hole jewel with frame for escape wheel			
011204	Diafix cap jewel			
015213	Diafix spring			
012107	Dial screw			
012113	Setting lever spring screw			
012121	Stud screw			
012207	Bridge screw			
012207	Balance cock screw			
012208	Pallet cock screw			
012406	Ratchet wheel screw			
012549	Crown wheel screw			
012652	Click screw			
012701	Minute wheel bridge screw			
012701	Lower end-piece screw for escape wheel & pallet			
012748	Upper end-piece screw for 3rd wheel			

As for all other parts not shown here, refer to the basic calibre
(Cal. No. 15A 21J Catalog No. 15-00-1 Red page).

Items in light letters are not shown in photos ; those parts are interchangeable with basic calibre
(Cal. No. 15A 21J Catalog No. 15-00-1 Red page).

Calibre No.	1520B	Jewels	17j	Style Name	(Fine Seiko)
⇨Basic Calibre 15A 21J Catalog No. 15-00-1					
 Cal. 1520B				Characteristics Casing dimension : 19.80×9.60 mm Maximum height : 3.50 mm Vibrations per hour : 19,800 Non-automatic "Diashock" Shock Resistant Device "Diafix" Oil Lubrication Device	
 112001  161151  171155  205212  213212  241120  251120  301150  345150  285155  385152  443120 EMM VINTAGE r 012121 2/1					

Calibre No.	1520B	Jewels	17j	Style Name	(Fine Seiko)
⇨Basic Calibre 15A 21J Catalog No. 15-00-1					
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS		
112001	Barrel & train-wheel bridge	011402	Lower hole jewel for escape wheel		
161151	Pallet cock	011505	Upper hole jewel for pallet		
171155	Balance cock	011505	Lower hole jewel for pallet		
205212	Complete barrel with arbor	013112	Tube for bridge screw		
213212	Barrel arbor				
224150	Center wheel & pinion with cannon pinion				
225150	Cannon pinion				
231120	Third wheel & pinion				
241120	Fourth wheel & pinion				
251120	Escape wheel & pinion				
261150	Minute wheel				
271150	Hour wheel				
281150	Setting wheel				
282150	Clutch wheel				
283150	Winding pinion				
284150	Crown wheel				
285155	Ratchet wheel				
301150	Jewelled pallet fork & staff				
310150	Balance complete with stud				
315120	Balance staff				
331120	Roller with jewel				
341120	Regulator				
345150	Stud holder				
351152	Winding stem				
381120	Click				
382120	Click spring				
383150	Setting lever				
384150	Yoke (Clutch lever)				
385152	Yoke spring (Clutch lever spring)				
387150	Minute wheel bridge				
388150	Setting lever spring				
401150	Mainspring (self-greasing)				
443120	Upper hole jewel with frame for 4th wheel				
481150	Crown wheel ring				
491180	Dial washer				
493150	Hour wheel ring				
014313	Diashock upper frame				
014334	Diashock lower frame				
014325	Diashock hole jewel with frame				
011203	Diashock upper cap jewel				
011215	Diashock lower cap jewel				
014317	Diashock spring				
015221	Diafix upper hole jewel with frame for escape wheel				
011204	Diafix cap jewel				
015213	Diafix spring				
012107	Dial screw				
012113	Setting lever spring				
012121	Stud screw				
012207	Bridge screw				
012208	Pallet cock screw				
012406	Ratchet wheel screw				
012549	Crown wheel screw				
012652	Click screw				
012701	Minute wheel bridge screw				
012802	Setting lever screw				
011101	Upper hole jewel for center wheel				
011302	Upper hole jewel for 3rd wheel				
011401	Lower hole jewel for 3rd wheel				
011401	Lower hole jewel for 4th wheel				

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre
(Cal. No. 15A 21J Catalog No. 15-00-1 Red page).

As for all other parts not shown here, please refer to the basic calibre (Cal. No. 15A 21J Catalog No. 15-00-1 Red page).