

Seiko 0532A Movement Parts (1)

Compiled by EmmyWatch - https://www.emmywatch.com

# SEIKO

QUARTZ LC

Cal.0532A EMMYWATCH

VINTAGE RESTORATIONS

Calibre No.

0532A

Jewels

0 j

Style Name

QUARTZ LC





Characteristics

Casing diameter: Maximum height: **#27.80** mm

6.86

mm

Frequency of quartz crystal oscillator: 32,768 Hz
(Hz=Hertz.....Cycle per second)
Time functions: Digital Display System showing hour,
minute & 10-second unit indicator
Calendar functions: Digital Display System showing
month & date(2-second display by turning the month & date(2-second display by turning the

crown at the normal position)

Time micro-adjustor: Trimmer condenser system Illumination light for digital display pan 1: Illuminated in coordination with the crown depressing









354 048

383 032

389 003

4001 073

4242 052





4245 012

4245 013 4245 014 4270 053 4295 003 4299 010







4313 017

4446 008

4450 003

4510 103

4511 002







4521 006



4530 006



4540 001



U.C.C.392

U 017 087 017 088 017 504 2/1 012 453 013 381

Calibre No. Jewels Style Name 0532A QUARTZ LC 0 j PART NO. PART NAME PART NO. PART NAME 354 048 Digit adjusting stem 383 032 Setting lever 389 003 Setting lever axle spring 4001 073 Circuit block 4242 052 Plus terminal of battery connection Switch spring (A) 4245 012 4245 013 Switch spring (B) Switch spring (C) 4245 014 4270 053 **Battery** connection Switch cam 4295 003 Lower plate for switch components 4299 010 4313 017 Connector 4446 008 Spacer for liquid crystal panel 4450 003 Switch lever 4510 103 Liquid crystal panel 4511 002 Filter 4521 005 Reflecting mirror (Silver) 4521 006 Reflecting mirror (Brown) Bulb (with terminal) 4530 006 4540 001 Spring for liquid crystal panel 012 453 Lower plate screw for switch components 012 453 Setting lever axle spring screw 012 453 Screw for plus terminal of battery connection 013 381 Bulb pin Lower plate stop tube for switch 017 087 components Setting lever axle spring stop tube Screw support for plus terminal of 017 088 TORATIONS 017 504 battery connection U.C.C.392 Silver oxide battery

# SEIKO

Calibre No. Style Name 0534A Characteristics ∮ 28.0 mm Casing diameter: 6 85 mm 32,768 Hz Maximum height: Frequency of quartz crystal oscillator: (Hz=Hertz....Cycle per second)
Time functions: Digital Display System showing hour, minute & 10-second unit indicator Calendar functions: Digital Display System showing month & date (2-second display by turning the crown at the normal position) Time micro-adjustor: Trimmer condenser system Illumination light for digital display panel: Illuminated in coordination with the crown depressing Battery life indicator: The entire display beging flashing 383 032 4001 067 4242 062 389 005 354 048 4245 013 ★ 4245 014 **4245 016 4270 018 4295 003 S** 4299 014 4450 003 4313 016 4398 022 4398 023 4511 002 ☆4521 006 ☆4510 112 ☆4521 005 ☆4510111 012 454 013 383 017 504 2/ 4530 006 4540 001 U.C.C.392

Calibre No.	0534A	Style Name				
PART NO.	PART NAME	PART NO.	PART NAME			
354 048 383 032 389 005 4001 067 4242 062 4245 016 4245 013 4245 013 4270 018 4299 014 4313 016 4398 022 4398 023 4450 003 ☆4510 111 ☆4510 112 4511 002 4521 005 4521 006 4530 006 4540 001 012 453 012 453 012 453 012 453 012 453 012 453 012 453	Digit adjusting stem Setting lever Setting lever axle spring Circuit block Plus terminal of battery connection Switch spring (A) Switch spring (B) Switch spring (C) Battery connection Switch cam Lower plate for switch components Connector Battery guard Liquid crystal panel frame Switch lever Liquid crystal panel Liquid crystal panel Filter Reflecting mirror (Silver) Reflecting mirror (Brown) Bulb (with terminal) Spring for liquid crystal panel Lower plate screw for switch components Setting lever axle spring screw Screw for plus terminal of battery connection Liquid crystal panel frame screw Bulb pin Screw support for plus terminal of battery connection Silver oxide battery		ATCH			

# Remarks:

# Liquid crystal panel

\$4510 111.....Green display of 10-second unit indicator

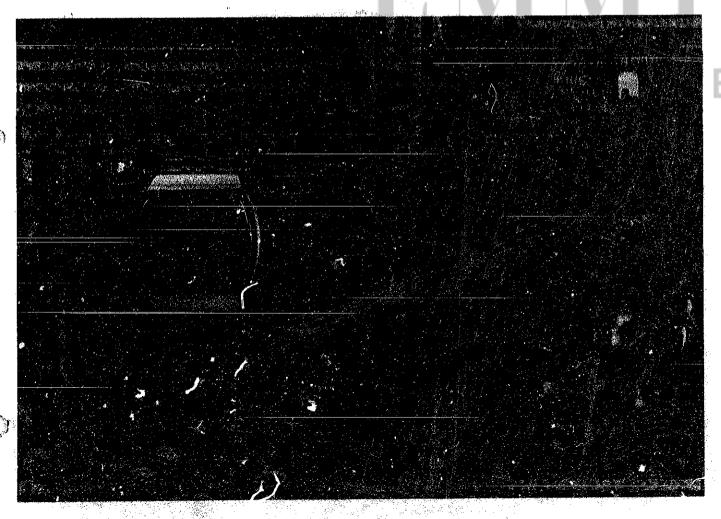
\$4510 112····· •Black display of 10-second unit indicator

The type of a liquid crystal panel is determined based on the design of cases and panel covers. Check the case number and refer to the SEIKO Digital Quartz Casing Parts List for Japan to choose the corresponding liquid crystal panel.

# CTECHNICAL GUIDE

# SEIKO DIGITAL QUARTZ

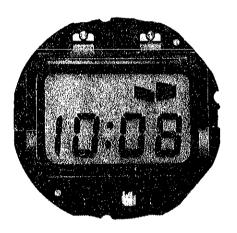
CAL.0532A



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Calibre 0532A





Movement

# I. SPECIFICATIONS AND FEATURES

# 1. Specifications

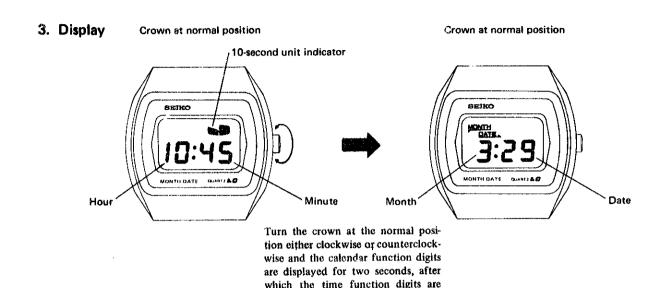
Calibre No.	0532△
Display medium	Single Crystal Display (Nematic Liquid Crystal, FEM (Field Effect Mode)
Display system	Command system of instant calendar display  Time function  Hour & minute: 12-hour Digital Display System  Second: 10-second unit indicator  Calendar function  Month & date: 2-second display by turning the crown clockwise or
Crystał oscillator	32,768 Hz (Hz = Hertz Cycles per second)
Loss/gain	Loss/gain at normal temperature range  Monthly rate: less than 15 seconds  (Annual rate: less than 3 minutes)
Casing diameter	$\phi$ 27.8 mm (26.0 mm at 6 o'clock $\sim$ 12 o'clock position)
Height	6.8 mm
Operational temperature range	$-10^{\circ}\text{C} \sim +60^{\circ}\text{C} (14^{\circ}\text{F} \sim 140^{\circ}\text{F})$
Regulation system	Trimmer condenser
Battery power	Silver oxide battery (U.C.C. 392) Battery life is over one year.
IC (Integrated circuit)	C-MOS-LSI 1 piece

# 2. Features

Continuous readout in hours and minutes with a 10-second unit indicator, the command system features an instant display of month and date by turning the crown.

Display automatically returns to time function at the end of two seconds. Automatically adjusts date for proper number of days in each month.

Built-in illumination system provides easy readability.



### 4. How to set the time and calendar

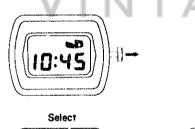
Pull out the crown from the normal position and the watch is ready to be adjusted. Then, turn the crown clockwise and the digit is selected at each click in the following order.

again displayed automatically.

After selecting the digit to be adjusted, turn the crown counterclockwise to adjust the digit.

Example: How to change the indication of 10:45:50 AM of March 29 into 1:05:00 AM of June 10.

# (1) Pull out the crown from the normal position



# (2) To set the hour digits

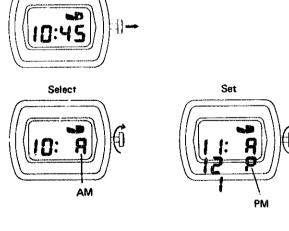
With the crown still in the pulled out position, turn the crown clockwise until a click is heard. Then, the hour digits, AM (indicated as A), or PM (indicated as P), and the 10-second unit indicator are only displayed, and other digits are extinguished.

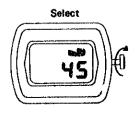
To set the hour digits, turn the crown counterclockwise and one hour is advanced by each click.

Be sure that the time setting is made with the "AM" or "PM" period.

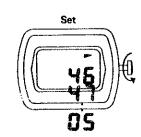
## (3) To set the minute digits

With the crown still in the pulled out position, turn the crown clockwise again and the minute digits and 10-second unit indicator are only displayed, and other digits are extinguished.





**-2-**



To set the minute digits, turn the crown counterclockwise and one minute is advanced by each click. While the minute digits are being adjusted the watch will stop, and the seconds will reset to "00". (The first segment of the 10-second unit indicator will not blink.)

Depress the crown to the normal position to start the watch.

## (4) To set the second

Pull out the crown from the normal position, and push it back in with all digits displayed and the 10-second unit indicator will start from "00" second.

However, when the 10-second unit indicator counts any numbers from "00" to "29", the seconds are automatically reset to "00", but when the 10-second unit indicator counts any numbers from "30" to "59", one minute is added and the seconds are immediately reset to "00"

# (5) To set the month digits

With the crown still in the pulled out position, turn the crown clockwise three clicks and the month digits are only displayed, and other digits are extinguished.

To set the month digits, turn the crown counterclockwise and one month is advanced by each click.

## (6) To set the date digits

With the crown still in the pulled out position, turn the crown clockwise again and the date digits are only displayed.

To set the date digits turn the crown counterclockwise and one date is advanced by each click.

(7) When all the setting procedures are completed, depress the crown to the normal position. The hour, minute and second digits will be displayed and the watch will start from 1:05:00 precisely.

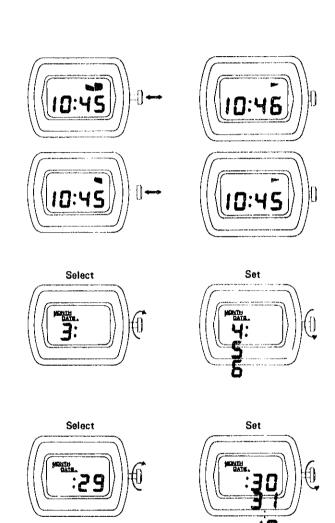
#### (8) How to use the light

When the crown is at the normal position, depress the crown to activate the illuminating light.

It illuminates the time display in the dark.

#### Note:

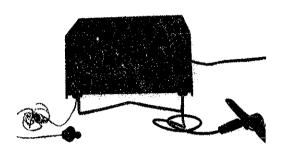
The month, date and hour digits are adjusted independently from the minute digits and the seconds. During adjustment, the minute digits and the seconds advance precisely. - 3 -



# II. AFTER-SALE SERVICING INSTRUMENTS AND MATERIALS

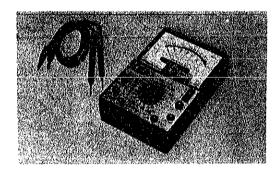
For after-sale servicing of SEIKO Digital Quartz Cal. 0532A, the following after-sale servicing instruments and materials are necessary.

# 1. Quartz Tester QT-10



Used to check time accuracy (daily rate).
Use the microphone designed for the liquid crystal watch.

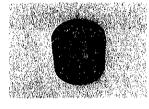
# 2. Volt-ohm-meter



Used to check battery voltage and current consumption.

# EMM Y MAGE PESTORA

# 3. Movement holder S-642



Used for disassembling and reassembling of the movement. Use the side with the pins when reassembling the switch mechanism. Use the opposite side when reassembling the liquid crystal panel.

# 4. Battery holding spring S-811

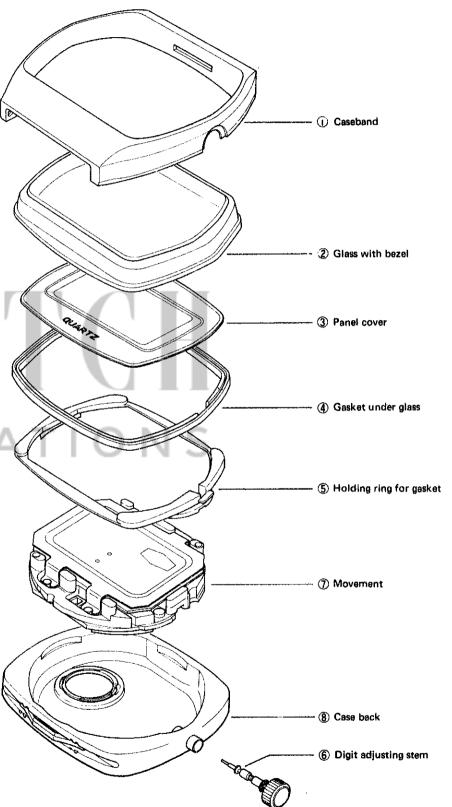


Used for securing battery and flowing current when the movement is removed from the case.

# 5. Static electricity protector S-830



Used to protect the electronic circuit block of Digital Quartz from being damaged by static electricity.



# IV. DISASSEMBLING, REASSEMBLING, LUBRICATING AND CLEANING

# • Disassembling and reassembling

Disassembling procedures Figs.: 1 ~ 26

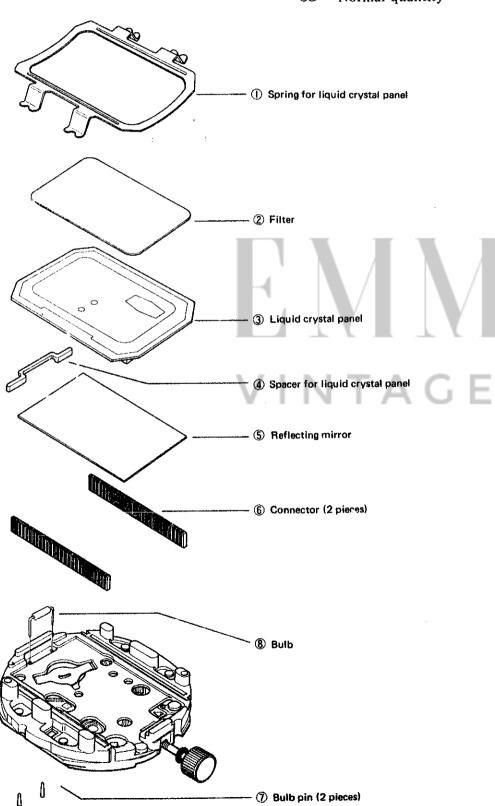
Reassembling procedures Figs.: 26 ~ (1)

• Type of oil:

SEIKO Watch Oil S-6

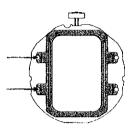
- Oil quantity:
  - Normal quantity

# 1. Liquid crystal panel

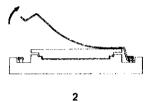


# Remarks for disassembling and reassembling

• Disassembling of the spring for liquid crystal panel ①









• Liquid crystal panel ③

Use fingercots to disassemble and reassemble the liquid crystal panel. The liquid crystal panel is overlaid with the filter. Usually, it is not necessary to remove the filter.

• Spacer for liquid crystal panel 4

Check to be sure that the spacer for liquid crystal panel is assembled between the circuit block and the liquid crystal panel.

• Reflecting mirror (5)

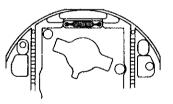
Check to see if there is any scratch or foreign matter.

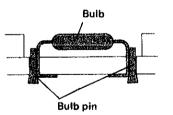
• Connector (6)

Although two connectors are used but there is no difference between the two. The black portions are conductive. Check to see if there is any scratch or contamination.

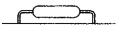
• Bulb (8)

Don't remove the bulb from the circuit block when disassembling the movement. When replacing the bulb with new one, be sure to pull out the bulb pins. (2 pieces)





When reassembling the bulb to the circuit block, the bulb must be set apart from the circuit block (as shown in the illustration) and must be set as near the reflecting mirror as possible.

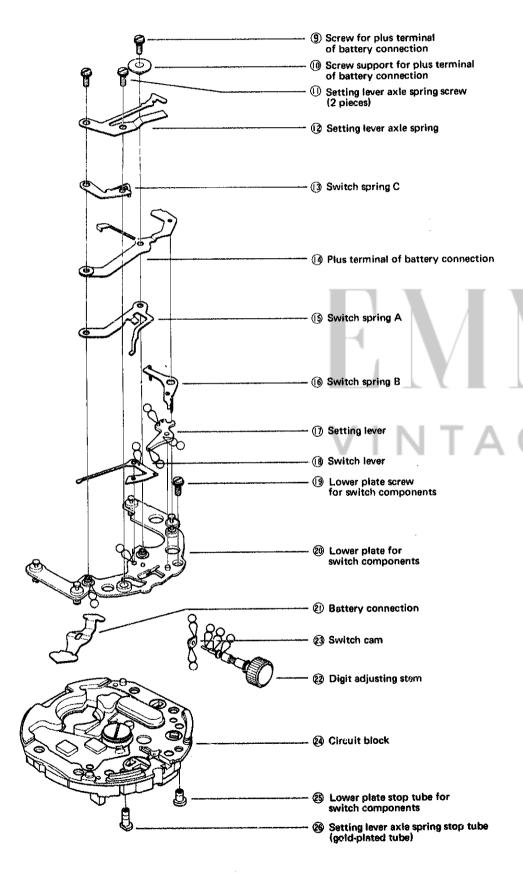




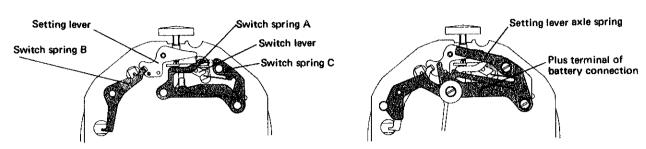
Correct

Incorrect

# 2. Switch mechanism



# Diagram for reassembling procedures of the setting mechanism



#### Function of the switch spring

		When the crown is pushed from the normal position.	Crown at the normal position.	Crown at the first click position.
Switch spring A	Chi 18		Changeover of the hour and min- ute digits to the month and date digits by turning the crown clock- wise.	Selection of the digits to be adjusted by turning the crown clockwise.
Switch spring B	(A	Portion B touches the circuit block. Light is lit.		Portion A touches the circuit block. Digits are ready to be adjusted.
Switch spring C				Adjustment of the digits by turning the crown counterclockwise.

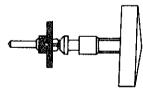
• Setting lever axle spring and setting lever axle spring screw (1) and (12)



Be sure to check that the switch spring C is set firmly in position and tighten the setting lever axle spring screws in numerical order as illustrated on the left. Otherwise, the digits may not be displayed because of insufficient contact.

- Switch springs, A, B and C, and switch lever (3), (5), (6), and (8)

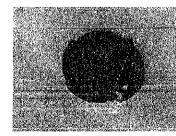
  Be careful not to bend or damage the thin extended portion of the springs.
- Switch cam (23)



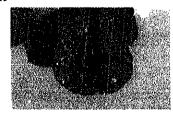
Set the switch cam on the stem so that its flat side is on the crown side as shown in the illustration. If the switch cam is set reversely, the bulb is not lit.

• Lower plate stop tube for switch components and setting lever axle spring stop tube (3) and (26)
When unscrewing the lower plate screw and the setting lever axle spring screw, their stop tube becomes loose and moves out of the circuit block. Be careful not to lose them.

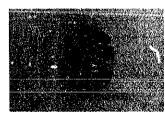
# How to set the stop tubes on the movement



Set the stop tubes into the circuit block.



Put the movement holder on the circuit block to set the pins in position.



Turn the movement holder upside down in a manner not to let the tube slip off the circuit block.

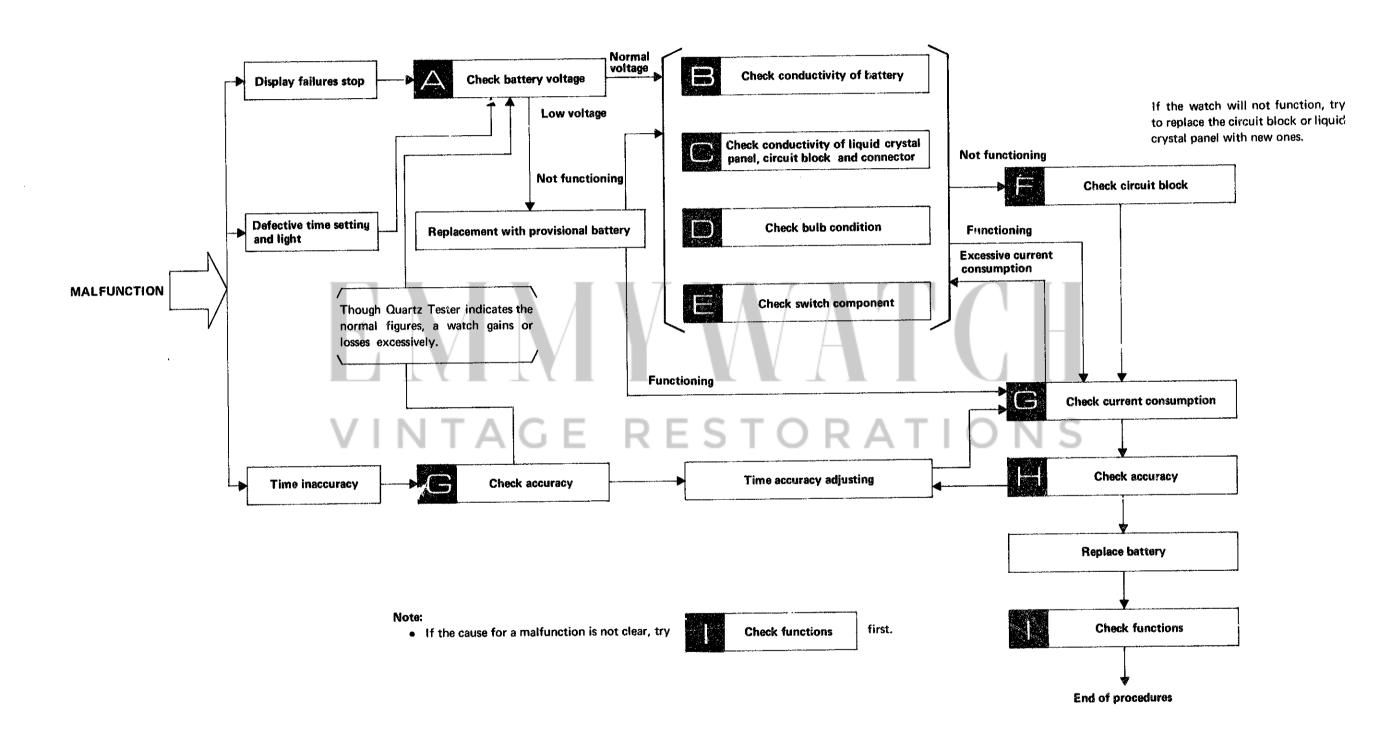
# 3. Cleaning

Name of parts	Cleaning	Drying	Solution	Remarks
Circuit block	DO NOT CLEAN			<ul> <li>Clean the conducting portion ONLY with a cloth moistened with benzine, or alcohol, and dry in COOL air.</li> <li>Wipe dust and lint off with a soft brush.</li> </ul>
Liquid crystal panel				a soft prush.
Reflecting mirror				
Filter				
Bulb		,	VIN	ITAGE
Spacer for liquid crystal panel	Rinse or scrub with a soft brush	Cool air	Alcohol	<ul> <li>Clean the connecting por- tions of the connectors and the liquid crystal panel and the circuit block.</li> </ul>
Connector				
Plastic parts	Rinse or scrub with a soft brush	Cool air	Benzine, alcohol	
Other parts	Clean with cleaner, rinse or wash with a soft brush	Cool or hot air	Benzine, trichloroethylene	

# YWATCH RESTORATIONS

# V. CHECKING AND ADJUSTMENT

# 1. Guide table for checking and adjustment



# 2. Malfunction and checking points

Checking in numerical order.
Refer to "Procedures for checking, and adjustment" on page 13.

	CHECKING PORTIONS							
FAULTY SYMPTOMS	A	В		С			E	F
	Battery	Battery conductivity	Liquid crystal panel	Circuit block	Connector	Bulb	Setting mechanism	Circuit block
Stop. (Though the digits are displayed but do not change or the 10-second unit indicator does not blink.)	1	2		4			3	
No digital display, dim digital display or extramely poor response.   •  •  •  •  •  •  •  •  •  •  •  •	1	2	4	5	6		3	7
Some segments of the digital display are not lighted or dim.	7 )		2	3	1			
All digits blink every second.      One of the content of the	1		2	3				
All segments are displayed or the segment which should be on and off are reversed as shown in the illustrations.      18:88	O F	? А <sup>-</sup>	2	3	1			
Some portions of the liquid crystal panel will make black dots or iridescent circles.			1					
Gain or !oss tested by the Quartz Tester.	1	2			5 1			
Though Quartz Tester indicates the normal figures, a watch gains or loses when it is worn on the wrist.	1	2		3				
• Light is no? lit or light is lit but dims soon.	1					2	3	
The digits adjusting is impossible or the digital display is extinguished while time adjusting is being made.				2			1	

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# 3. Procedures for checking and adjustment



# **CHECK BATTERY VOLTAGE**

Use the following procedures to check battery voltage.

• Set up the Volt-ohm-meter

Range to be used: DC 3V

Measuring

Probe red (+) ...... Battery surface (+)
Probe black (-) ..... Battery surface (-)

Result

More than 1.5 V . . . . Proceed to



Less than 1.5 V ...... Replace the battery with a provisional battery.



## CHECK BATTERY CONDUCTIVITY

#### 1. First check

- Check for any foreign matter on the connecting portion of the battery, battery connection and plus terminal of battery connection.
- Result

Uncontaminated .... Proceed to



Contaminated ..... Wipe off carefully.

#### 2. Second check

 Make sure that the screws for plus terminal of battery connection, the lower plate screw for switch components and setting lever axle spring screw are tightened firmly.

Loosened screw . . . . Retighten screw.

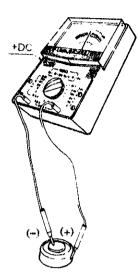
Result

No loosened screw . . . Proceed to



Plus terminal of battery

connection



Lower plate screw for switch components

Screw for plus terminal of battery connection

axle spring screw



# CHECK CONDUCTIVITY OF LIQUID CRYSTAL PANEL, CIRCUIT BLOCK AND CONNECTOR

Check to see if the conductivity of each connecting portion is normal.

# 1. First check

- Check for stain, crack and tiny break in the connector.
- Result

Normal . . . . . Proceed to



Stained . . . . . . . . Wipe off carefully with a cloth moistened

with alcohol.

Crack or tiny break... Replace the connector with a new one.

Check carefully the connecting portions of the liquid crystal panel and the circuit block.

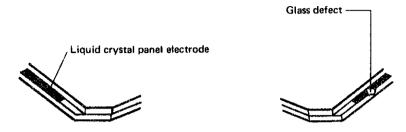
Battery connection



-13-

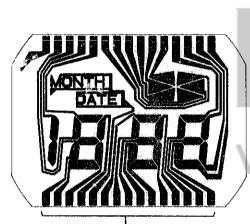
#### 2. Second check

Check the liquid crystal panel electrode (connecting portion of the connector) for any foreign matter and glass defects.



Normal ..... Proceed to

Contaminated ..... Wipe off with a cloth moistened with alcohol. Glass defect ...... Replace the liquid crystal panel with a new one.



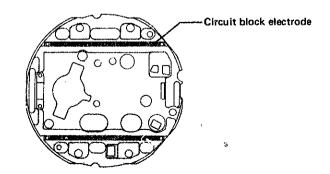
Liquid crystal panel electrode (block portion)

#### 3. Third check

Check for any foreign matter on the connecting portion of the circuit block electrode and the connector.

Uncontaminated .... Proceed to

Contaminated ..... Wipe off with a cloth moistened with alcohol.





# CHECK BULB CONDITION

Check to see if there is a broken filament in the bulb.

· Set up the Volt-ohm-meter

Range to be used: OHMS R × 1

Checking

Apply the probes (Either red or black probe will do) to the two terminals of the bulb.

Result

Light is lit ..... Proceed to



Light is not lit , . . . . . . Replace the bulb with new one.



Switch spring A

Switch spring C



# CHECK SWITCH COMPONENTS

Check to see if each switch functions correctly.

#### 1. First check

- Check for any foreign matter on the switch springs (A), (B) and (C).
- Result

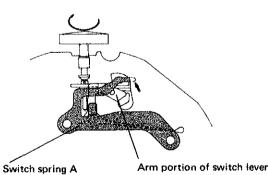
Uncontaminated . . . . Proceed to

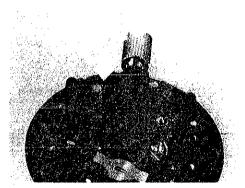
to .

Contaminated . . . . . Wipe off carefully.



- Check to see if the switch springs (A), (B) and (C) are set in the correct positions.
   Check the connecting portion of each switch and the circuit block.
- Check the switch spring A
   Check the switch spring A from the liquid crystal panel side.





Turn the crown clockwise at the normal position or at the first click position and the switch lever arm will be raised by the switch cam, and the tip (arrow marked) of the switch spring A will touch the lead pattern of the circuit block instantaneously. This touch will instantaneously change the time digits into the calendar digits if the crown is at a normal position. If the crown is at the first click position, any digits to be adjusted can be selected.

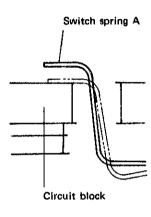
#### Result

The switch spring A touches the circuit block by turning the crown clockwise.

..... Proceed to check the switch spring B.

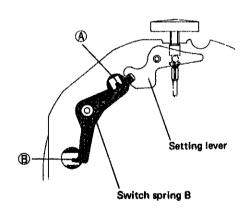
The switch spring A does not touch the circuit block or sticks to the circuit block when turning the crown clockwise. ....... Correct the arrow maked portion of the switch spring A with tweezers.

#### • Check the switch spring B

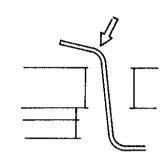


Correct

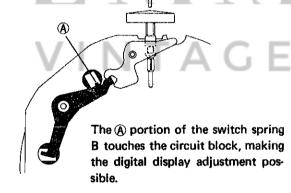
# · Crown position: Normal



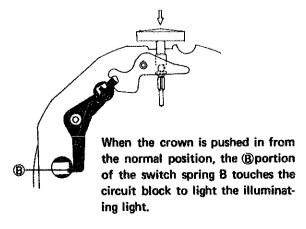
Neither A nor B portion of the switch spring B touch the circuit block.



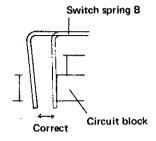
• Crown position: First click

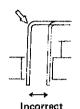


#### • Crown position: Pushed-in



#### Result





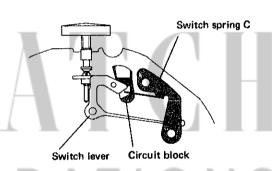
When the crown is pulled out to the first click or pushed in from the normal position, the switch spring B touches the circuit block correctly. . . . . . Proceed to check the switch spring C .

When the crown is pulled out to the first click or pushed in, the switch spring B does not touch the circuit block, or the switch spring B touches the circuit block with the crown at the normal position.

...... Correct the arrow marked portion of the switch spring B with tweezers.

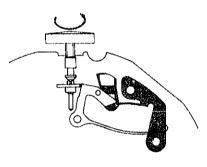
#### · Check the switch spring C

#### Crown position: Normal and first click



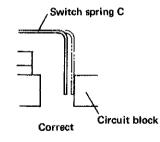
A clearance must be provided between the switch spring C and the circuit block.

#### Counterclockwise turn of the crown



The switch spring C touches the circuit block and changeover of the time digits to and from calendar digits (with the crown at the normal position) or adjustment of the selected digits (with the crown at the first click position) are possible.

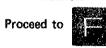
#### • Result



- When the crown is at the normal position and first click position, there must be a clearance between the switch spring C and the circuit block. When the crown is turned counterclockwise, the switch spring C touches circuit block.



Incorrect



Correct the arrow marked portion of the switch spring C with tweezers.



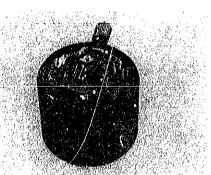
# CHECK CIRCUIT BLOCK

Check to see if the electric signal flows from the circuit block to the liquid crystal panel.

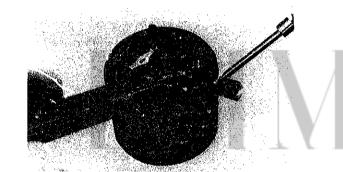
- 1. Put the battery into the movement and secure it with the battery holding spring.
- 2. Remove the spring for tiquid crystal panel, the filter and the liquid crystal panel according to the disassembling procedures.
- 3. Set up the Volt-ohm-meter Range to be used: DC 3 V
- 4. Measuring

Probe red (+) .... Crown or digit adjusting stem

Probe black (-) ..... Black portion of the connector



How to hold the battery



How to apply the probes

5.	Result.  The pointer moves watch operates watch does not operate	Proceed Replace with a n		crysta	l pan	ıel
	The pointer does not move	Replace	circuit	block	with	а

#### Remarks:

- 1. The voltage indicated by the pointer of the Volt-ohm-meter must always be kept constant so long as any black portion of the connector is touched by the probe. (The voltage must be between 1.0 V ~ 1.4 V by using the Volt-ohm-meter (AF-105). If the voltage is not constant, replace the circuit block with a new one. The other calibres whose circuit block can be checked with this method are Cal. 0124 and 06 series.
- 2. Touch the connector lightly with the probes.



#### CHECK CURRENT CONSUMPTION

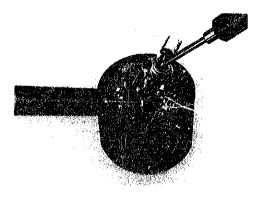
Check to see if the current consumption is normal.

1. Set up the Volt-ohm-meter

Range to be used: DC 0.03 mA

2. Measuring

Probe red (+)......... Battery connection
Probe black (-)....... Battery surface (-)



Place the battery on the setting lever axie spring or the plus terminal of battery connection with its minus surface turned up.

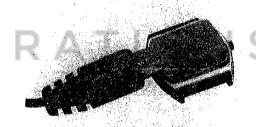


# CHECK ACCURACY

Check gain and loss of time.

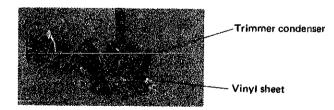
1. Set up the Quartz Tester

Use the electric-field detection microphone for the liquid crystal watch.



#### Time accuracy adjusting method

Time accuracy is adjusted by turning the trimmer condenser.



When measuring the timing accuracy of the movement with the electric field detection microphone, follow the procedures below.

- 1. Place a vinyl sheet between the liquid crystal panel face and the microphone.
- 2. Place the movement so that the microphone spring touches the battery or the battery holding spring.
- 3. Measurement is made while the level adjuster is in the AUTO position. But, in case the input indicator has ceased to be lit or is blinking irregularly while measuring, this is due to the faint signal levels caused by the variations in digital indications of the watch. In such a case, turn the level adjuster. (Insert the earphone jack and measurement must be made when the noise becomes the loudest).



# **CHECK FUNCTIONING**

Check to see if each time setting function works correctly by crown operation.

#### Note:

Incomplete rigital figures may show on the display panel after battery replacement. However, this is not a malfonction. Should this occur pull out the crown to the first click and push it back to normal position. Next correct the digital display figures of each segment of the display panel as mentioned previously in the adjusting method of hour, minute, month and date. Use the following procedures to check the functioning.

#### 1. First check

With the crown in the pulled out position, turn it clockwise and counterclockwise to check if the hour, minute, month and date digits can be selected and adjusted correctly, and also check to see if there is any segment which is not lit.

#### 2. Second check

Pull out the crown from the normal position and then push in to check if the second will reset to "00" second.

When the 10-second unit indicator counts any number from "00" to "29" the seconds are reset to "00" automatically whenever the crown is depressed. When the 10-second unit indicator counts "30" to "59" and the crown is depressed, one minute is added and the seconds immediately return to "00".

## 3. Third check

Depress the crown at the normal position and make sure that the light is lit.

the light is lit.

VINTAGE RESTORATIONS