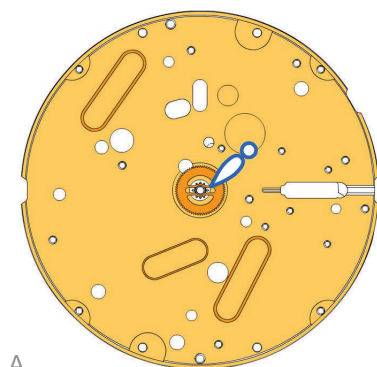


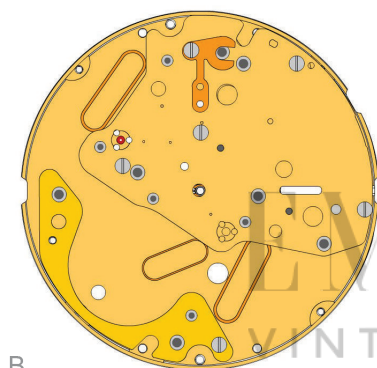


Ronda 7004N Movement Parts (1)

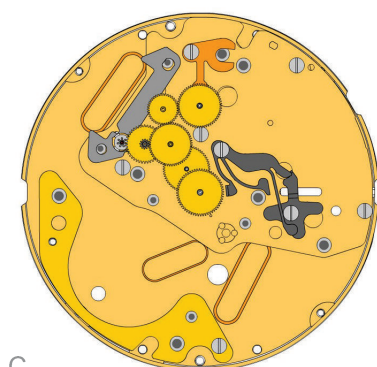
Compiled by EmmyWatch - <https://www.emmywatch.com>



A



B



C

2000.669.G

1.



Main Plate

3305.363.CO

2.



Cannon pinion with driver B (Aig.1)

2030.028.CO

3.



Centre bridge

Centre bridge held by 3 screws 4000.250.

4000.250

4.



Screw

3406.039

5.



Sliding attachment

Sliding attachment held by 1 screw 4000.250.

2130.181.CO

6.



Combined maintaining plate

Combined maintaining plate held by 1 screw 4000.250.

4000.250

7.



Screw

3016.028

8.



Lever for setting lever

Lever for setting lever held by 1 screw 4000.249.

4000.249

9.



Screw

3016.027

10.



Stop lever

Stop lever Position held by 1 screw 4000.249.

4000.249

11.



Screw

3622.044

12.



Stator

3715.105.RK

13.



Rotor

3147.060.CO

14.



Intermediate wheel

3122.070.CO

15.



Third wheel

3136.174.CO

16.



Centre second wheel (Aig.1)

3004.203.CO

17.



Seconde intermediate wheel

3136.182.CO

18.



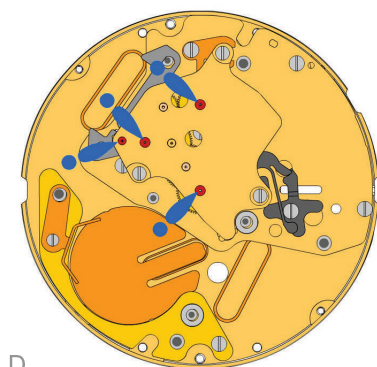
Small second wheel

3136.173.CO

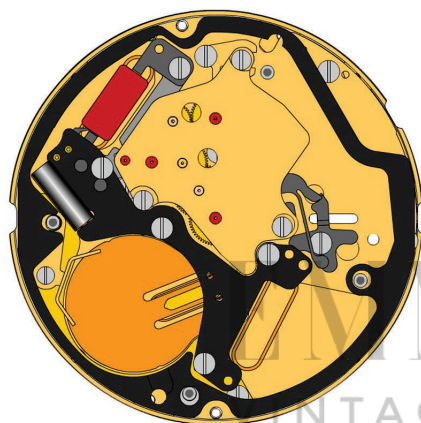
19.



Centre second wheel (Aig.1)



D



E

2020.170.G
20.  **Train wheel bridge**
Train wheel bridge held by 3 screws 4000.250.

4000.244
21.  **Screws**

3603.080
22.  **Battery insulator**

3601.120.G
23.  **Battery clamp +**
Battery clamp held by 1 screw 4000.248.

4000.248
24.  **Screw**

3503.071
25.  **Tube**

3612.196
26.  **Electronic module**
Electronic module held by 5 screws 4000.250.

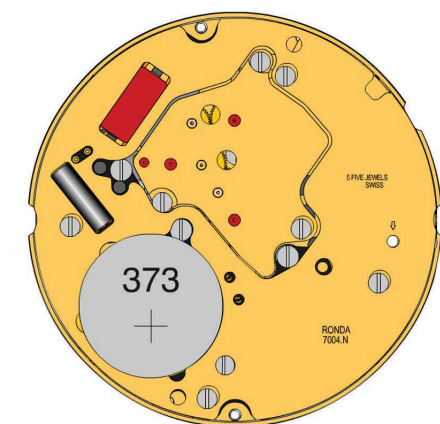
4000.250
27.  **Screw**

3603.081
28.  **Spacer**

2130.183.G.M01.7004N
29.  **Electronic module cover**
Electronic module cover held by 4 screws 4000.244.

4000.244
30.  **Screws**

3600.032.HGF
31.  **Battery 381**



F

2000.669.G
32.



Main Plate

3017.054.□O
33.



Setting lever

3905.063
34.



Setting lever jumper (3 positions)
Setting lever jumper held by 1 screw 4000.282.

4000.282
35.

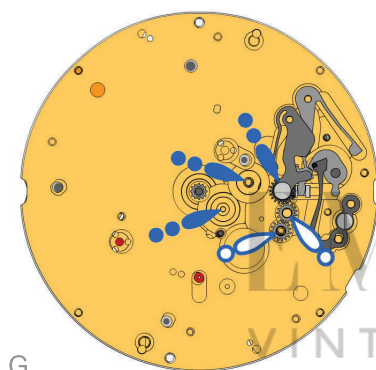


Screw

3001.061.FI
36.



Sliding pinion



G

3015.077
37.



□□□e (3 positions)
Tensioning the spring arm.

3004.200
38.



□□□corrector setting wheel

3004.200
39.

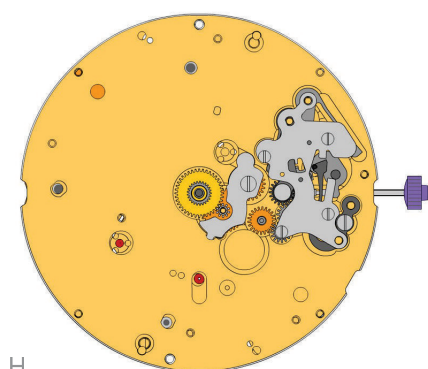


□□□corrector setting wheel

3015.078.□O
40.



Rocking bar (3 positions)
Tensioning the spring arm.



H

2130.194
41.



Setting mechanism cover
Setting mechanism cover held by 4 screws 4000.305.

4000.305
42.



Screws

3000.194.□O
43.



Stem

3004.204
44.



Intermediate setting wheel

3007.079.□O
45.



Minute wheel

2130.185
46.



Minute train bridge
Minute train bridge held by 1 screw 4000.278.

4000.278
47.



Screw

3301.296.□O
48.

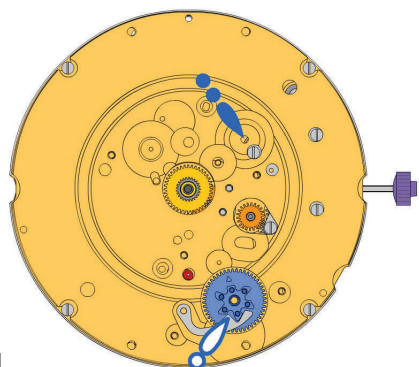


Hour wheel (Aig.1)

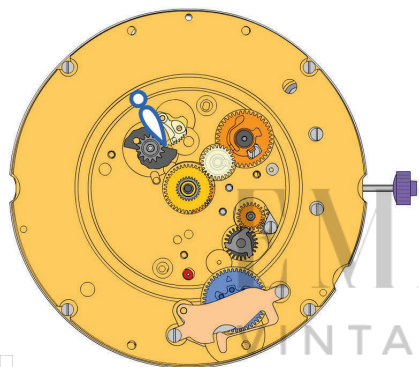
3147.066.□O
49.



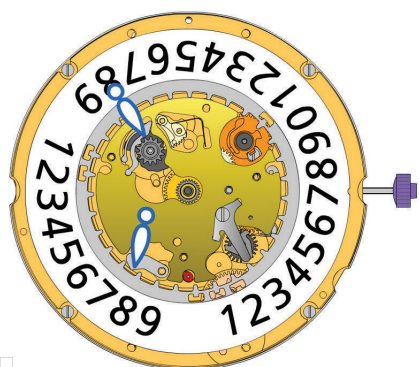
Date corrector setting wheel



I



□



□

2000.672.G
50.



Main plate retro
Main plate retro held by 4 screws 4000.248.

4000.248
51.



Screw

3004.220
52.



Tens indicator driving wheel
The short tooth of the tens indicator driving wheel must point to the center of the movement.

3500.072
53.



Tens indicator

2130.187
54.



Tens indicator
Tens indicator driving wheel held by 2 screws 4000.279. Tensioning the spring arm.

4000.279
55.



Screw

3004.208.□O
56.



Date indicator driving wheel

3147.061
57.



Intermediate date wheel

3404.006.□O
58.



Day cam (12h)
Place parts as shown on graphics.

3406.032
59.



Day cam

3406.031
60.



Day cam lever

3507.059.□O
61.



Date corrector wheel

2130.191
62.



Date indicator plate

3905.068
63.



Date corrector spring
Date corrector spring held by 1 screw 4000.244.

3905.066
64.



Day cam lever spring
Tensioning the spring arm.

3500.069
65.



Day cam
Tensioning the spring arm.

3500.068
66.

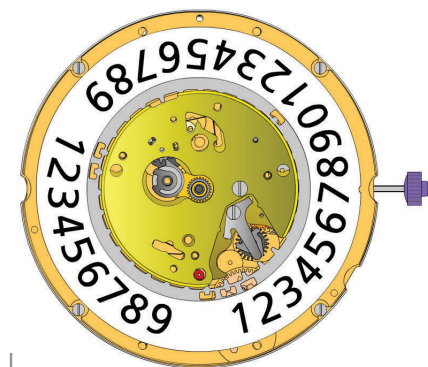


Date cam

3504.234.AD.1.A
67.



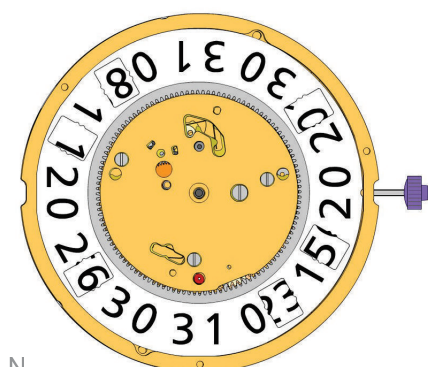
Units indicator (standard)
Nic of the indicator at 3 o'clock



L



M



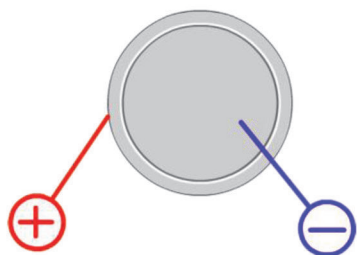
N

2130.192 68.		Date indicator maintaining plate Date indicator maintaining plate held by 1 screw 4000.250.
4000.250 69.		Screw
3905.064 70.		Date jumper spring Insert the date jumper spring in the provided opening.
3907.047 71.		Day finger flange Stem pos III Turn crown forwards until the date jumps. Stem pos II Move the date until the nic is at 3 o'clock.
3004.211 72.		Day finger Position the end of the teeth against the day came pinion while turning softly in counterclockwise direction.

3004.212 73.		Days driving wheel Insert the tooth of the wheel in the flange gap, while turning softly in counterclockwise direction to ensure correct position of the day finger.
3401.082.FI 74.		Day indicator pinion
3147.062 75.		Tens intermediate wheel Place the arrow of the tens intermediate wheel in front of the half tooth of the tens indicator driving wheel.
3315.003 76.		Friction spring
3504.231.AD.1.A 77.		Tens indicator (standard) Nic of the indicator at 3 o'clock.

2130.193.G 78.		Date mechanism maintaining plate (12h) Date mechanism maintaining plate held by 3 screws 4000.320.
4000.320 79.		Screw
3506.077.G 80.		Intermediate dial support Polished version first.
3506.076.G 81.		Dial support

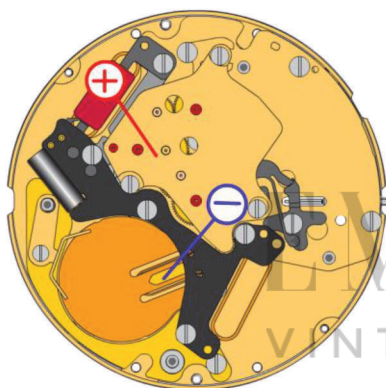
8200 82.		Moebius 8200
9014 83.		Moebius 9014
124 84.		ismaa 124
9020 85.		Moebius 9020



Battery

381

Voltage

1.55 V

I

*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption

1.43 μ A

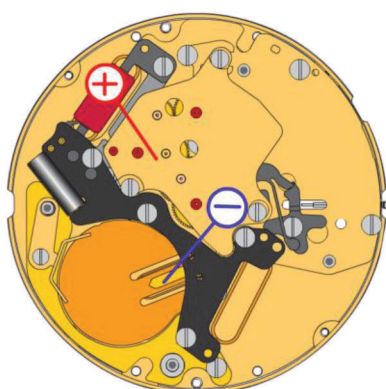
Maximal consumption

3.10 μ A

Instantaneous rate

-10s/M. .. +20s/M.

Lower working voltage limit

1.30 V

III

Setting stem in position III, 60 s measuring interval:

Typical consumption

0.10 μ A

Maximal consumption

0.30 μ A