# EMMI W ATCII <br> VINTAGE RESTORATIONS 

Bulova 2182 Movement Parts (1)
(All other parts same as basic series 218)

187 Hour Wheel Spacer
208 Clutch Wheel

305 Date Bridge Screw
321 Date Corrector Detent Screw
406 Dial Support Ring (see Fig. 46)
569 Date Corrector

570 Date Corrector Detent
571 Date Bridge
572 Date Indicator Detent
573 Date Indicator Detent Spring
574 Date Trip Wheel Assembly
576 Date Indicator
(Specify Dial Aperture and Crown Location)
579 Center Wheel Assembly
580 Minute Wheel Assembly
581 Calendar Trip Arm Assembly
582 Date Trip Spring

586 Day Indicator Detent
591 Day Indicator

599 Hour Wheel Assembly
611 Day Indicator Detent Spring


Fig. 47

Removing hands and dial
a. Pull stem out (setting position).
b. Remove hands.
c. Remove dial (2 screws) and dial support ring \#406.


## Replacing dial and hands

a. Pull stem out (setting position).
b. Replace dial support ring \#406 and dial (dial should be seated on dial support ring before tightening dial screws).

NOTE: The dial limits endshake in the day mechanism and should seat on the date bridge \#571 at the center. If correction is necessary flat-
 ten dial slightly by placing it in a 214 ACCUTRON movement holder and apply light pressure at center with pen-
R A T cileraser.S
c. Check hour wheel endshake (.05mm to .10 mm ). If necessary, adjust by means of hour wheel spacer.
d. Turn crown counter-clockwise, moving the dial train ahead until the calendar advances-stop turning crown immediately.
e. Replace hour and minute hands at 12 o'clock. The hour hand must fit tight; the minute hand only temporarily affixed. Check calendar advance, in relation to hand location, by turning hands backward to 5:30 o'clock and then forward. The calendar should advance when the hands reach 11:58 o'clock; reposition and/or secure minute hand when properly aligned.
f. Replace sweep-second hand (be sure stem is "out").
g. Check hack mechanism adjustment (page 20).
h. Check index mechanism adjustment (pages 15-18).

